ENGINEERING



Datasheets

# Danfoss scroll compressors **H series**





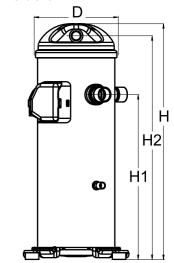
#### Datasheet, technical data

# Danfoss scroll compressor, HCM120T4

# **General Characteristics**

Model number (on compressor nameplate)		HCM120T4LC6	
Code number for Singlepack*	ick*		
Code number for Industrial pack**		120U0388	
Drawing number		0SR4103B-2	
Suction and discharge connections		Brazed	
Suction connection		1-1/8 " ODF	
Discharge connection		7/8 " ODF	
Oil sight glass		None	
Oil equalisation connection		None	
Oil drain connection		None	
LP gauge port		None	
IPR valve		None	
Swept volume	162,4 cm3/rev		
Displacement @ Nominal speed	28.3 m3/h @ 2900 rpm - 34.1 m3/h @ 3500 rpm		
Net weight	45,2 kg		
Oil charge	2,66 litre, Alkylbenzene		
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)		
Maximum differential test pressure	- bar		
Maximum number of starts per hour		-	
Refrigerant charge limit	7,26 kg		
Approved refrigerants	R22		

#### **Dimensions**



#### **Electrical Characteristics**

Nominal voltage	380-415V/3/50Hz - 460V/3/60Hz
Voltage range	342-457 V @ 50Hz - 414-506 V @ 60Hz
Winding resistance between phases 1-2 +/- 7% at 25°C	1.125 Ω
Winding resistance between phases 1-3 +/- 7% at 25°C	1.110 Ω
Winding resistance between phases 2-3 +/- 7% at 25℃	1.100 Ω
Rated Load Amps (RLA)	19.2 A
Maximum Continuous Current (MCC)	25 A
Locked Rotor Amps (LRA)	140 A
Motor protection	Internal overload protector

D=184 mm H=545 mm H1=369 mm H2=519 mm H3=- mm

**Recommended Installation torques** 

Oil sight glass	52,5 Nm
Power connections / Earth connection	3 Nm / 2 Nm

**Terminal box** 



#### Parts shipped with compressor

Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

- \*Singlepack: Compressor in cardboard box
- \*\*Industrial pack: 12 or 16 Unboxed compressors on pallet

IP22

- 1: Screw connectors 10-32 UNF x 9.5
- 2: Earth connection
- 3: Power cable passage



#### Datasheet, accessories and spare parts

# Danfoss scroll compressor, HCM120T4

Rotolock accessories, suction side	Code no.
Solder sleeve, P02 (1-3/4" Rotolock, 1-1/8" ODF)	8153004
Angle adapter, C02 (1-3/4" Rotolock, 1-1/8" ODF)	8168005
Rotolock valve, V02 (1-3/4" Rotolock, 1-1/8" ODF)	8168028
Gasket, 1-3/4"	8156132

# Rotolock accessories, discharge sideCode no.Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)8168030Gasket, 1-3/4"8156132

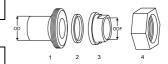
Rotolock accessories, sets	Code no.
Solder sleeve adapter set (1-3/4" Rotolock, 1-1/8" ODF), (1-1/4" Rotolock, 7/8" ODF)	120Z0125
Valve set, V02(1"3/4~1"1/8), V05(1"1/4~7/8")	120Z0403
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009

Oil / lubricants	Code no.
Crankcase heaters	Code no.
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059
Belt type crankcase heater, 65 W, 400 V, CE mark, UL	120Z0060
Belt type crankcase heater, 70 W, 240 V, CE mark, UL	120Z5040
Belt type crankcase heater, 70 W, 240 V, CE mark, UL	120Z5040

Miscellaneous accessories	Code no.
Acoustic hood	120Z5045
Discharge thermostat kit	7750009

Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 wa	ashers 120Z5005
Mounting kit, including 1 bolt, 1 sleeve, 1 washer	120Z5031

#### Solder sleeve adapter set



- 1: Rotolock adapter (Suc & Dis)
- 2: Gasket (Suc & Dis)
- 3: Solder sleeve (Suc & Dis)
- 4: Rotolock nut (Suc & Dis)



# Danfoss scroll compressor. HCM120T4

# Performance data at 50 Hz, EN 12900 rating conditions

**R22** 

Cond. temp. in	temp. in Evaporating temperature in °C (to)								
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling consoit	ı in W								
Cooling capacity		11 670	14 721	10.074	22.206	26.745	21 590	26.750	
30	9 187	11 678	14 721	18 274	22 296	26 745	31 580	36 759	-
35	8 427	10 849	13 826	17 318	21 283	25 681	30 469	35 606	-
40	7 748	10 060	12 932	16 323	20 192	24 498	29 199	34 253	-
45	-	9 345	12 073	15 323	19 055	23 229	27 802	32 734	-
50	-	-	11 278	14 349	17 905	21 907	26 312	31 081	-
55	-	-	-	13 431	16 773	20 563	24 761	29 326	-
60	-	-	-	-	15 688	19 227	23 178	27 500	-
65	-	-	-	-	-	17 929	21 593	25 631	-
Power input in V	v								
30	4 984	5 153	5 256	5 304	5 312	5 291	5 254	5 215	-
35	5 606	5 710	5 783	5 836	5 882	5 934	6 005	6 107	-
40	6 419	6 412	6 407	6 417	6 455	6 533	6 664	6 861	-
45	-	7 339	7 209	7 129	7 111	7 168	7 312	7 556	_
50	-	-	8 270	8 052	7 931	7 919	8 029	8 273	_
55	_	-	-	9 266	8 995	8 868	8 896	9 094	_
60	_	_	_	-	10 384	10 094	9 994	10 097	_
65	_	-	_	_	-	11 677	11 402	11 364	_
•	*	_	_	_	_	1 110//	11702	11 304	
Current consum	ption in A								
30	14.99	15.02	15.08	15.17	15.29	15.42	15.58	15.75	-
35	15.61	15.65	15.71	15.79	15.88	15.98	16.09	16.20	_
40	16.27	16.35	16.43	16.52	16.60	16.69	16.77	16.83	_
45		17.08	17.20	17.32	17.42	17.51	17.59	17.64	_
50	-	_	18.00	18.17	18.32	18.44	18.52	18.58	_
55	-	_	-	19.05	19.26	19.43	19.55	19.63	_
60	-	-	-	-	20.22	20.46	20.65	20.77	_
65	_	_	-	-	-	21.52	21.78	21.98	_
		<u> </u>	L	<u> </u>					
Mass flow in kg/	h								
30	201	251	312	383	462	548	640	737	-
35	191	243	305	377	458	546	640	740	-
40	183	235	298	370	452	542	638	739	-
45	-	228	290	363	445	536	633	736	-
50	-	-	284	356	438	528	626	730	-
55	-	-	-	350	431	521	618	721	-
60	-	-	-	-	425	513	609	712	-
65	-	-	-	-	-	506	601	703	-
		1	1	1	1			1	
Coefficient of pe	•	· ·		T		Т	1	,	
30	1.84	2.27	2.80	3.45	4.20	5.05	6.01	7.05	-
35	1.50	1.90	2.39	2.97	3.62	4.33	5.07	5.83	-
40	1.21	1.57	2.02	2.54	3.13	3.75	4.38	4.99	-
45	-	1.27	1.67	2.15	2.68	3.24	3.80	4.33	-
50	-	-	1.36	1.78	2.26	2.77	3.28	3.76	-
55	-	-	-	1.45	1.86	2.32	2.78	3.22	-
60	-	-	-	-	1.51	1.90	2.32	2.72	-
65	_	_	_	_	_	1.54	1.89	2.26	_

#### Nominal performance at to = 5 °C, tc = 50 °C

Cooling capacity	26 312	W
Power input	8 029	W
Current consumption	18.52	Α
Mass flow	626	kg/h
C.O.P.	3.28	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

#### Sound power data

Sound power level	74	dB(A)
With accoustic hood	69	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point



# Danfoss scroll compressor. HCM120T4

# Performance data at 50 Hz, ARI rating conditions

**R22** 

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacity	ı in W								
30	9 757	12 393	15 609	19 362	23 606	28 297	33 390	38 840	
35	8 982	11 553	14 711	18 411	22 609	27 259	32 318	37 740	
40	8 292	10 756	13 813	17 419	21 529	26 098	31 081	36 434	
45	-	10 036	12 952	16 422	20 403	24 848	29 714	34 956	
50	<u> </u>	10 030	12 160	15 454	19 264	23 545	28 253	33 342	
55		-	-	14 550	18 148	22 223	26 731	31 627	
60		-	-	-	17 089	20 916	25 183	29 844	
65		-	-	-	-	19 661	23 645	28 029	
00	<del>-</del>			<u> </u>	<u>-</u>	19 001	23 043	20 029	<del>_</del>
Power input in W	1				1		1		
30	4 984	5 153	5 256	5 304	5 312	5 291	5 254	5 215	-
35	5 606	5 710	5 783	5 836	5 882	5 934	6 005	6 107	-
40	6 419	6 412	6 407	6 417	6 455	6 533	6 664	6 861	-
45	-	7 339	7 209	7 129	7 111	7 168	7 312	7 556	-
50	-	-	8 270	8 052	7 931	7 919	8 029	8 273	-
55	-	-	-	9 266	8 995	8 868	8 896	9 094	-
60	-	-	-	-	10 384	10 094	9 994	10 097	-
65	-	-	-	-	-	11 677	11 402	11 364	-
Current consum				Т	T		T		
30	14.99	15.02	15.08	15.17	15.29	15.42	15.58	15.75	-
35	15.61	15.65	15.71	15.79	15.88	15.98	16.09	16.20	-
40	16.27	16.35	16.43	16.52	16.60	16.69	16.77	16.83	-
45	-	17.08	17.20	17.32	17.42	17.51	17.59	17.64	-
50	-	-	18.00	18.17	18.32	18.44	18.52	18.58	-
55	-	-	-	19.05	19.26	19.43	19.55	19.63	-
60	-	-	-	-	20.22	20.46	20.65	20.77	-
65	-	-	-	-	-	21.52	21.78	21.98	-
Mass flow in kg/l	h								
30	200	250	311	381	459	545	636	732	_
35	190	242	304	375	455	543	637	736	
40	182	234	296	369	450	539	634	735	
45	-	226	289	361	443	533	629	732	_
50		-	282	354	436	525	622	725	
55		_	-	348	429	518	614	717	
60		-		-	423	510	606	708	
65	-	-	-	-	-	504	598	699	
00					_	1 007			
Coefficient of pe	•	1		Т	T		1	, ,	
30	1.96	2.40	2.97	3.65	4.44	5.35	6.35	7.45	-
35	1.60	2.02	2.54	3.15	3.84	4.59	5.38	6.18	-
40	1.29	1.68	2.16	2.71	3.34	3.99	4.66	5.31	-
45	-	1.37	1.80	2.30	2.87	3.47	4.06	4.63	-
50	-	-	1.47	1.92	2.43	2.97	3.52	4.03	-
55	-	-	-	1.57	2.02	2.51	3.00	3.48	-
60	-	-	-	-	1.65	2.07	2.52	2.96	-
65	-	-	_	-	-	1.68	2.07	2.47	-

No	mina	l performan	ice at to = 7	7.2 °C, tc	= 54.4 °	С
_						

reciminal performance at to 7.2 e, to	U-1T U	
Cooling capacity	29 036	W
Power input	8 851	W
Current consumption	19.46	Α
Mass flow	660	kg/h
C.O.P.	3.28	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

#### Sound power data

I	Sound power level	74	dB(A)
	With accoustic hood	69	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point



# Danfoss scroll compressor. HCM120T4

# Performance data at 60 Hz, EN 12900 rating conditions

**R22** 

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacity	in W								
30	12 409	14 482	17 542	21 524	26 366	32 000	38 363	45 388	_
35	11 656	13 708	16 688	20 533	25 177	30 555	36 603	43 256	
40	10 691	12 773	15 724	19 480	23 977	29 150	34 935	41 265	
45	-	11 605	14 576	18 293	22 692	27 710	33 281	39 340	
50		11 003	13 172	16 898	21 249	26 160	31 566	37 404	
55		-	-	15 227	19 575	24 426	29 716	35 380	
60	<u>-</u>	-	-	-	17 601	22 438	27 657	33 194	
65		-	-	-	-	20 126	25 318	30 771	
00		<u> </u>			<u>-</u>	20 120	23 310	30771	
Power input in W	1								
30	6 756	6 823	6 856	6 848	6 794	6 688	6 523	6 294	-
35	7 467	7 499	7 514	7 506	7 470	7 399	7 287	7 128	-
40	8 237	8 217	8 198	8 175	8 140	8 088	8 013	7 909	-
45	-	9 015	8 946	8 890	8 841	8 793	8 739	8 673	-
50	-	-	9 795	9 691	9 612	9 551	9 502	9 459	-
55	-	-	-	10 614	10 489	10 399	10 339	10 303	-
60	-	-	-	-	11 509	11 375	11 289	11 243	-
65	-	-	-	-	-	12 516	12 387	12 317	-
			•						
Current consum	ption in A								
30	12.22	12.46	12.62	12.71	12.75	12.75	12.71	12.65	-
35	13.18	13.35	13.46	13.52	13.54	13.54	13.52	13.49	-
40	14.50	14.59	14.64	14.66	14.66	14.65	14.65	14.65	-
45	-	16.19	16.18	16.16	16.13	16.11	16.11	16.14	-
50	-	-	18.09	18.02	17.96	17.92	17.92	17.97	-
55	-	-	-	20.26	20.16	20.10	20.10	20.16	-
60	-	-	-	-	22.75	22.66	22.65	22.72	-
65	-	-	-	-	-	25.62	25.59	25.66	-
Manager (1997)	_								
Mass flow in kg/l		040	070	450	540	055	777	044	
30	270	312	373	452	546	655	777	911	
35	263	307	369	448	542	649	769	899	-
40	251	298	362	442	537	644	763	891	-
45	-	283	351	433	530	638	757	885	-
50	-	-	332	419	519	630	751	879	-
55	-	-	-	398	503	617	741	872	-
60	-	-	-	-	478	598	726	861	-
65	-	-	-	-	-	571	705	844	-
Coefficient of pe	rformance (C.C	).P.)							
30	1.84	2.12	2.56	3.14	3.88	4.78	5.88	7.21	-
35	1.56	1.83	2.22	2.74	3.37	4.13	5.02	6.07	-
40	1.30	1.55	1.92	2.38	2.95	3.60	4.36	5.22	-
45	-	1.29	1.63	2.06	2.57	3.15	3.81	4.54	-
50	-	-	1.34	1.74	2.21	2.74	3.32	3.95	-
55	-	-	-	1.43	1.87	2.35	2.87	3.43	-
60	-	-	-	-	1.53	1.97	2.45	2.95	-
65	-	-	_	-	-	1.61	2.04	2.50	_

#### Nominal performance at to = 5 °C, tc = 50 °C

		•• •	
ſ	Cooling capacity	31 566	W
	Power input	9 502	W
	Current consumption	17.92	Α
	Mass flow	751	kg/h
	C.O.P.	3.32	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

M	aximum HP switch setting	29	bar(g)
M	inimum LP switch setting	0.5	bar(g)
LF	pump down setting	1.3	bar(g)

#### Sound power data

Sound power level	77	dB(A)
With accoustic hood	72	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point



# Danfoss scroll compressor. HCM120T4

# Performance data at 60 Hz, ARI rating conditions

**R22** 

Cond. temp. in	ond. temp. in Evaporating temperature in °C (to)								
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacity	v in W								
30	13 179	15 368	18 600	22 807	27 916	33 858	40 562	47 958	-
35	12 423	14 598	17 757	21 829	26 745	32 433	38 825	45 848	-
40	11 442	13 656	16 795	20 788	25 565	31 055	37 187	43 892	-
45	-	12 463	15 637	19 605	24 297	29 642	35 570	42 011	-
50	-	-	14 203	18 200	22 861	28 116	33 894	40 125	-
55	-	-	-	16 495	21 180	26 398	32 081	38 156	-
60	-	-	-	-	19 172	24 409	30 050	36 024	-
65	-	-	-	-	-	22 070	27 724	33 651	-
Danier immedia M	•								
Power input in V		6 922	6 956	6 949	6.704	6 600	6 522	6 204	<u> </u>
30 35	6 756 7 467	6 823 7 499	6 856 7 514	6 848 7 506	6 794 7 470	6 688 7 399	6 523 7 287	6 294	-
40					†	+		7 128	-
	8 237	8 217 9 015	8 198	8 175 8 890	8 140 8 841	8 088	8 013 8 739	7 909 8 673	-
45 50	-	9015	8 946 9 795	9 691	9 612	8 793 9 551	9 502	9 459	-
55	<u> </u>	-	9 795	10 614	10 489	10 399	10 339	10 303	-
60		-	_	-	11 509	11 375	11 289	11 243	
65	_	-	_	-	-	12 516	12 387	12 317	
00		I	ı	ı	l	12 010	12 007	12017	
Current consum	ption in A								
30	12.22	12.46	12.62	12.71	12.75	12.75	12.71	12.65	-
35	13.18	13.35	13.46	13.52	13.54	13.54	13.52	13.49	-
40	14.50	14.59	14.64	14.66	14.66	14.65	14.65	14.65	-
45	-	16.19	16.18	16.16	16.13	16.11	16.11	16.14	-
50	-	-	18.09	18.02	17.96	17.92	17.92	17.97	-
55	-	-	-	20.26	20.16	20.10	20.10	20.16	-
60	-	-	-	-	22.75	22.66	22.65	22.72	-
65	-	-	-	-	-	25.62	25.59	25.66	-
Mass flow in kg/	h								
30	268	310	371	449	543	652	773	905	-
35	262	305	367	445	539	646	765	894	-
40	250	296	360	440	534	641	759	886	-
45	-	281	349	431	527	635	753	880	-
50	-	-	331	417	516	627	747	874	-
55	-	-	-	396	500	614	737	867	-
60	-	-	-	-	476	595	722	856	-
65	-	-	-	-	-	568	701	839	-
Coefficient of pe	orformance (C.C	) P )							
30	1.95	2.25	2.71	3.33	4.11	5.06	6.22	7.62	-
35	1.66	1.95	2.71	2.91	3.58	4.38	5.33	6.43	-
40	1.39	1.95	2.05	2.54	3.14	3.84	4.64	5.55	-
45	-	1.38	1.75	2.34	2.75	3.37	4.04	4.84	-
50	<u>-</u>	-	1.75	1.88	2.75	2.94	3.57	4.04	-
55		-	-	1.55	2.02	2.54	3.10	3.70	-
60	-	-	_	-	1.67	2.54	2.66	3.20	-
65	_	-	-	_	-	1.76	2.24	2.73	-
00			1			1.70	2.27	2.70	

# Nominal performance at to = 7.2 °C, tc = 54.4 °C

	• •		
Cooling capacity	34 943	W	
Power input	10 216	W	
Current consumption	19.83	Α	
Mass flow	794	kg/h	
C.O.P.	3.42		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

M	aximum HP switch setting	29	bar(g)
M	inimum LP switch setting	0.5	bar(g)
LF	pump down setting	1.3	bar(g)

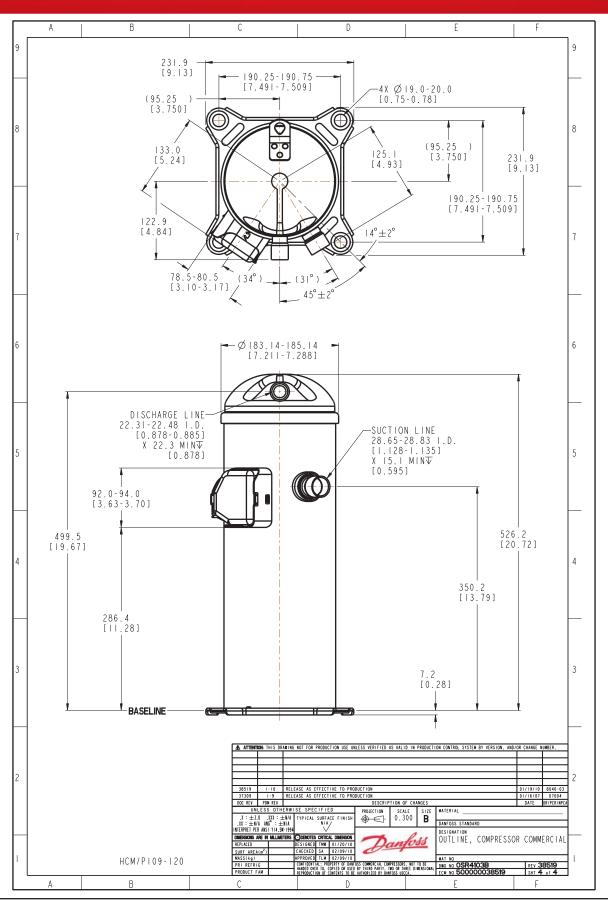
#### Sound power data

Sound power level	77	dB(A)
With accoustic hood	72	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point





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FRCC.PD.0SR4103B-4 page drawings



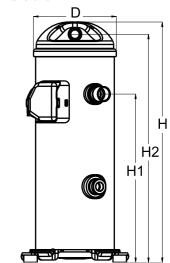
#### Datasheet, technical data

# Danfoss scroll compressor, HCM120T4

# **General Characteristics**

del number (on compressor nameplate)		HCM120T4LC7	
Code number for Singlepack*		120U0396	
Code number for Industrial pack**		120U0393	
Drawing number		0SR6169B-2	
Suction and discharge connections		Brazed	
Suction connection		1-1/8 " ODF	
Discharge connection		7/8 " ODF	
Oil sight glass		Threaded	
Oil equalisation connection		None	
Oil drain connection		None	
LP gauge port		None	
IPR valve		None	
Swept volume	162,4 cm3/rev		
Displacement @ Nominal speed	28.3 m3/h @ 2900 rpm	- 34.1 m3/h @ 3500 rpm	
Net weight	45,2	2 kg	
Oil charge	2,66 litre, Alk	ylbenzene	
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)		
Maximum differential test pressure	- bar		
Maximum number of starts per hour	-		
Refrigerant charge limit	7,26 kg		
Approved refrigerants	R22		

#### **Dimensions**



#### **Electrical Characteristics**

Electrical characteristics	
Nominal voltage	380-415V/3/50Hz - 460V/3/60Hz
Voltage range	342-457 V @ 50Hz - 414-506 V @ 60Hz
Winding resistance between phases 1-2 +/- 7% at 25°C	1.125 Ω
Winding resistance between phases 1-3 +/- 7% at 25°C	1.110 Ω
Winding resistance between phases 2-3 +/- 7% at 25°C	1.100 Ω
Rated Load Amps (RLA)	19.2 A
Maximum Continuous Current (MCC)	25 A
Locked Rotor Amps (LRA)	140 A
Motor protection	Internal overload protector

D=184 mm H=545 mm H1=369 mm

H1=369 mm H2=519 mm H3=- mm

#### **Recommended Installation torques**

Oil sight glass	52,5 Nm	
Power connections / Earth connection	3 Nm / 2 Nm	

Terminal box



#### Parts shipped with compressor

Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

 $\hbox{*Singlepack: Compressor in cardboard box}\\$ 

\*\*Industrial pack: 12 or 16 Unboxed compressors on pallet

IP22

1: Screw connectors 10-32 UNF x 9.5

2: Earth connection

3: Power cable passage



#### Datasheet, accessories and spare parts

# Danfoss scroll compressor, HCM120T4

Rotolock accessories, suction side	Code no.
Solder sleeve, P02 (1-3/4" Rotolock, 1-1/8" ODF)	8153004
Angle adapter, C02 (1-3/4" Rotolock, 1-1/8" ODF)	8168005
Rotolock valve, V02 (1-3/4" Rotolock, 1-1/8" ODF)	8168028
Gasket, 1-3/4"	8156132

# Rotolock accessories, discharge sideCode no.Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)8168030Gasket, 1-3/4"8156132

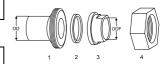
Rotolock accessories, sets	Code no.
Solder sleeve adapter set (1-3/4" Rotolock, 1-1/8" ODF), (1-1/4" Rotolock, 7/8" ODF)	120Z0125
Valve set, V02(1"3/4~1"1/8), V05(1"1/4~7/8")	120Z0403
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009

Oil / lubricants	Code no.
Crankcase heaters	Code no.
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059
Belt type crankcase heater, 65 W, 400 V, CE mark, UL	120Z0060
Belt type crankcase heater, 70 W, 240 V, CE mark, UL	120Z5040
Belt type crankcase heater, 70 W, 240 V, CE mark, UL	120Z5040

Miscellaneous accessories	Code no.
Acoustic hood	120Z5045
Discharge thermostat kit	7750009

Spare par	rts	Code no.
Mounting ki	it for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Mounting ki	t, including 1 bolt, 1 sleeve, 1 washer	120Z5031

#### Solder sleeve adapter set



- 1: Rotolock adapter (Suc & Dis)
- 2: Gasket (Suc & Dis)
- 3: Solder sleeve (Suc & Dis)
- 4: Rotolock nut (Suc & Dis)



# Danfoss scroll compressor. HCM120T4

# Performance data at 50 Hz, EN 12900 rating conditions

**R22** 

Cond. temp. in	l. temp. in Evaporating temperature in °C (to)								
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling consoit	ı in W								
Cooling capacity		11 670	14 721	10.074	22.206	26.745	21 590	26.750	
30	9 187	11 678	14 721	18 274	22 296	26 745	31 580	36 759	-
35	8 427	10 849	13 826	17 318	21 283	25 681	30 469	35 606	-
40	7 748	10 060	12 932	16 323	20 192	24 498	29 199	34 253	-
45	-	9 345	12 073	15 323	19 055	23 229	27 802	32 734	-
50	-	-	11 278	14 349	17 905	21 907	26 312	31 081	-
55	-	-	-	13 431	16 773	20 563	24 761	29 326	-
60	-	-	-	-	15 688	19 227	23 178	27 500	-
65	-	-	-	-	-	17 929	21 593	25 631	-
Power input in V	v								
30	4 984	5 153	5 256	5 304	5 312	5 291	5 254	5 215	-
35	5 606	5 710	5 783	5 836	5 882	5 934	6 005	6 107	-
40	6 419	6 412	6 407	6 417	6 455	6 533	6 664	6 861	-
45	-	7 339	7 209	7 129	7 111	7 168	7 312	7 556	_
50	-	-	8 270	8 052	7 931	7 919	8 029	8 273	_
55	_	-	-	9 266	8 995	8 868	8 896	9 094	_
60	_	_	_	-	10 384	10 094	9 994	10 097	_
65	_	-	_	_	-	11 677	11 402	11 364	_
•	*	_	_	_	_	1 110//	11702	11 304	
Current consum	ption in A								
30	14.99	15.02	15.08	15.17	15.29	15.42	15.58	15.75	-
35	15.61	15.65	15.71	15.79	15.88	15.98	16.09	16.20	_
40	16.27	16.35	16.43	16.52	16.60	16.69	16.77	16.83	_
45		17.08	17.20	17.32	17.42	17.51	17.59	17.64	_
50	-	_	18.00	18.17	18.32	18.44	18.52	18.58	_
55	-	_	-	19.05	19.26	19.43	19.55	19.63	_
60	-	-	-	-	20.22	20.46	20.65	20.77	_
65	_	_	-	-	-	21.52	21.78	21.98	_
		<u> </u>	L	<u> </u>					
Mass flow in kg/	h								
30	201	251	312	383	462	548	640	737	-
35	191	243	305	377	458	546	640	740	-
40	183	235	298	370	452	542	638	739	-
45	-	228	290	363	445	536	633	736	-
50	-	-	284	356	438	528	626	730	-
55	-	-	-	350	431	521	618	721	-
60	-	-	-	-	425	513	609	712	-
65	-	-	-	-	-	506	601	703	-
		1	1	1	1			1	
Coefficient of pe	•	· ·		T		T	1	,	
30	1.84	2.27	2.80	3.45	4.20	5.05	6.01	7.05	-
35	1.50	1.90	2.39	2.97	3.62	4.33	5.07	5.83	-
40	1.21	1.57	2.02	2.54	3.13	3.75	4.38	4.99	-
45	-	1.27	1.67	2.15	2.68	3.24	3.80	4.33	-
50	-	-	1.36	1.78	2.26	2.77	3.28	3.76	-
55	-	-	-	1.45	1.86	2.32	2.78	3.22	-
60	-	-	-	-	1.51	1.90	2.32	2.72	-
65	_	_	_	_	_	1.54	1.89	2.26	_

#### Nominal performance at to = 5 °C, tc = 50 °C

Cooling capacity	26 312	W
Power input	8 029	W
Current consumption	18.52	Α
Mass flow	626	kg/h
C.O.P.	3.28	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

#### Sound power data

Sound power level	74	dB(A)
With accoustic hood	69	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point



# Danfoss scroll compressor. HCM120T4

# Performance data at 50 Hz, ARI rating conditions

**R22** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15	
Cooling capacity	ı in W									
30	9 757	12 393	15 609	19 362	23 606	28 297	33 390	38 840		
35	8 982	11 553	14 711	18 411	22 609	27 259	32 318	37 740		
40	8 292	10 756	13 813	17 419	21 529	26 098	31 081	36 434		
45	-	10 036	12 952	16 422	20 403	24 848	29 714	34 956		
50	<u> </u>	10 030	12 160	15 454	19 264	23 545	28 253	33 342		
55		-	-	14 550	18 148	22 223	26 731	31 627		
60		-	-	-	17 089	20 916	25 183	29 844		
65		-	-	-	-	19 661	23 645	28 029		
00	<del>-</del>			<u> </u>	<u>-</u>	19 001	23 043	20 029	<del>_</del>	
Power input in W	1				1		1			
30	4 984	5 153	5 256	5 304	5 312	5 291	5 254	5 215	-	
35	5 606	5 710	5 783	5 836	5 882	5 934	6 005	6 107	-	
40	6 419	6 412	6 407	6 417	6 455	6 533	6 664	6 861	-	
45	-	7 339	7 209	7 129	7 111	7 168	7 312	7 556	-	
50	-	-	8 270	8 052	7 931	7 919	8 029	8 273	-	
55	-	-	-	9 266	8 995	8 868	8 896	9 094	-	
60	-	-	-	-	10 384	10 094	9 994	10 097	-	
65	-	-	-	-	-	11 677	11 402	11 364	-	
Current consum				Т	T		T			
30	14.99	15.02	15.08	15.17	15.29	15.42	15.58	15.75	-	
35	15.61	15.65	15.71	15.79	15.88	15.98	16.09	16.20	-	
40	16.27	16.35	16.43	16.52	16.60	16.69	16.77	16.83	-	
45	-	17.08	17.20	17.32	17.42	17.51	17.59	17.64	-	
50	-	-	18.00	18.17	18.32	18.44	18.52	18.58	-	
55	-	-	-	19.05	19.26	19.43	19.55	19.63	-	
60	-	-	-	-	20.22	20.46	20.65	20.77	-	
65	-	-	-	-	-	21.52	21.78	21.98	-	
Mass flow in kg/l	h									
30	200	250	311	381	459	545	636	732	_	
35	190	242	304	375	455	543	637	736		
40	182	234	296	369	450	539	634	735		
45	-	226	289	361	443	533	629	732	_	
50		-	282	354	436	525	622	725		
55		_	-	348	429	518	614	717		
60		-		-	423	510	606	708		
65	-	-	-	-	-	504	598	699		
00					_	1 007				
Coefficient of pe	•	1		Т	T		1	, ,		
30	1.96	2.40	2.97	3.65	4.44	5.35	6.35	7.45	-	
35	1.60	2.02	2.54	3.15	3.84	4.59	5.38	6.18	-	
40	1.29	1.68	2.16	2.71	3.34	3.99	4.66	5.31	-	
45	-	1.37	1.80	2.30	2.87	3.47	4.06	4.63	-	
50	-	-	1.47	1.92	2.43	2.97	3.52	4.03	-	
55	-	-	-	1.57	2.02	2.51	3.00	3.48	-	
60	-	-	-	-	1.65	2.07	2.52	2.96	-	
65	-	-	_	-	-	1.68	2.07	2.47	-	

No	mina	l performan	ice at to = 7	7.2 °C, tc	= 54.4 °	С
_						

reciminal performance at to 7.2 e, to	U-1T U	
Cooling capacity	29 036	W
Power input	8 851	W
Current consumption	19.46	Α
Mass flow	660	kg/h
C.O.P.	3.28	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

#### Sound power data

I	Sound power level	74	dB(A)
	With accoustic hood	69	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point



# Danfoss scroll compressor. HCM120T4

# Performance data at 60 Hz, EN 12900 rating conditions

**R22** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15	
Cooling capacity	in W									
30	12 409	14 482	17 542	21 524	26 366	32 000	38 363	45 388	_	
35	11 656	13 708	16 688	20 533	25 177	30 555	36 603	43 256		
40	10 691	12 773	15 724	19 480	23 977	29 150	34 935	41 265		
45	-	11 605	14 576	18 293	22 692	27 710	33 281	39 340		
50		11 003	13 172	16 898	21 249	26 160	31 566	37 404		
55		-	-	15 227	19 575	24 426	29 716	35 380		
60	<u>-</u>	-	-	-	17 601	22 438	27 657	33 194		
65		-	-	-	-	20 126	25 318	30 771		
00		<u> </u>			<u>-</u>	20 120	23 310	30771		
Power input in W	1									
30	6 756	6 823	6 856	6 848	6 794	6 688	6 523	6 294	-	
35	7 467	7 499	7 514	7 506	7 470	7 399	7 287	7 128	-	
40	8 237	8 217	8 198	8 175	8 140	8 088	8 013	7 909	-	
45	-	9 015	8 946	8 890	8 841	8 793	8 739	8 673	-	
50	-	-	9 795	9 691	9 612	9 551	9 502	9 459	-	
55	-	-	-	10 614	10 489	10 399	10 339	10 303	-	
60	-	-	-	-	11 509	11 375	11 289	11 243	-	
65	-	-	-	-	-	12 516	12 387	12 317	-	
			•							
Current consum	ption in A									
30	12.22	12.46	12.62	12.71	12.75	12.75	12.71	12.65	-	
35	13.18	13.35	13.46	13.52	13.54	13.54	13.52	13.49	-	
40	14.50	14.59	14.64	14.66	14.66	14.65	14.65	14.65	-	
45	-	16.19	16.18	16.16	16.13	16.11	16.11	16.14	-	
50	-	-	18.09	18.02	17.96	17.92	17.92	17.97	-	
55	-	-	-	20.26	20.16	20.10	20.10	20.16	-	
60	-	-	-	-	22.75	22.66	22.65	22.72	-	
65	-	-	-	-	-	25.62	25.59	25.66	-	
Manager (1997)	_									
Mass flow in kg/l		040	070	450	540	055	777	044		
30	270	312	373	452	546	655	777	911		
35	263	307	369	448	542	649	769	899	-	
40	251	298	362	442	537	644	763	891	-	
45	-	283	351	433	530	638	757	885	-	
50	-	-	332	419	519	630	751	879	-	
55	-	-	-	398	503	617	741	872	-	
60	-	-	-	-	478	598	726	861	-	
65	-	-	-	-	-	571	705	844	-	
Coefficient of pe	rformance (C.C	).P.)								
30	1.84	2.12	2.56	3.14	3.88	4.78	5.88	7.21	-	
35	1.56	1.83	2.22	2.74	3.37	4.13	5.02	6.07	-	
40	1.30	1.55	1.92	2.38	2.95	3.60	4.36	5.22	-	
45	-	1.29	1.63	2.06	2.57	3.15	3.81	4.54	-	
50	-	-	1.34	1.74	2.21	2.74	3.32	3.95	-	
55	-	-	-	1.43	1.87	2.35	2.87	3.43	-	
60	-	-	-	-	1.53	1.97	2.45	2.95	-	
65	-	-	_	-	-	1.61	2.04	2.50	_	

#### Nominal performance at to = 5 °C, tc = 50 °C

		•• •	
ſ	Cooling capacity	31 566	W
	Power input	9 502	W
	Current consumption	17.92	Α
	Mass flow	751	kg/h
	C.O.P.	3.32	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

M	aximum HP switch setting	29	bar(g)
M	inimum LP switch setting	0.5	bar(g)
LF	pump down setting	1.3	bar(g)

#### Sound power data

Sound power level	77	dB(A)
With accoustic hood	72	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point



# Danfoss scroll compressor. HCM120T4

# Performance data at 60 Hz, ARI rating conditions

**R22** 

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacity	v in W								
30	13 179	15 368	18 600	22 807	27 916	33 858	40 562	47 958	-
35	12 423	14 598	17 757	21 829	26 745	32 433	38 825	45 848	-
40	11 442	13 656	16 795	20 788	25 565	31 055	37 187	43 892	-
45	-	12 463	15 637	19 605	24 297	29 642	35 570	42 011	-
50	-	-	14 203	18 200	22 861	28 116	33 894	40 125	-
55	-	-	-	16 495	21 180	26 398	32 081	38 156	-
60	-	-	-	-	19 172	24 409	30 050	36 024	-
65	-	-	-	-	-	22 070	27 724	33 651	-
Danier immedia M	•								
Power input in V		6 922	6 956	6 949	6.704	6 600	6 522	6 204	<u> </u>
30 35	6 756 7 467	6 823 7 499	6 856 7 514	6 848 7 506	6 794 7 470	6 688 7 399	6 523 7 287	6 294	-
40					†	+		7 128	-
	8 237	8 217 9 015	8 198	8 175 8 890	8 140 8 841	8 088	8 013 8 739	7 909 8 673	-
45 50	-	9015	8 946 9 795	9 691	9 612	8 793 9 551	9 502	9 459	-
55	<u> </u>	-	9 795	10 614	10 489	10 399	10 339	10 303	-
60		-	_	-	11 509	11 375	11 289	11 243	
65	_	-	_	-	-	12 516	12 387	12 317	
00		I	ı	ı	l	12 010	12 007	12017	
Current consum	ption in A								
30	12.22	12.46	12.62	12.71	12.75	12.75	12.71	12.65	-
35	13.18	13.35	13.46	13.52	13.54	13.54	13.52	13.49	-
40	14.50	14.59	14.64	14.66	14.66	14.65	14.65	14.65	-
45	-	16.19	16.18	16.16	16.13	16.11	16.11	16.14	-
50	-	-	18.09	18.02	17.96	17.92	17.92	17.97	-
55	-	-	-	20.26	20.16	20.10	20.10	20.16	-
60	-	-	-	-	22.75	22.66	22.65	22.72	-
65	-	-	-	-	-	25.62	25.59	25.66	-
Mass flow in kg/	h								
30	268	310	371	449	543	652	773	905	-
35	262	305	367	445	539	646	765	894	-
40	250	296	360	440	534	641	759	886	-
45	-	281	349	431	527	635	753	880	-
50	-	-	331	417	516	627	747	874	-
55	-	-	-	396	500	614	737	867	-
60	-	-	-	-	476	595	722	856	-
65	-	-	-	-	-	568	701	839	-
Coefficient of pe	orformance (C.C	) P )							
30	1.95	2.25	2.71	3.33	4.11	5.06	6.22	7.62	-
35	1.66	1.95	2.71	2.91	3.58	4.38	5.33	6.43	-
40	1.39	1.95	2.05	2.54	3.14	3.84	4.64	5.55	-
45	-	1.38	1.75	2.34	2.75	3.37	4.04	4.84	-
50	<u>-</u>	-	1.75	1.88	2.75	2.94	3.57	4.04	-
55		-	-	1.55	2.02	2.54	3.10	3.70	-
60	-	-	_	-	1.67	2.54	2.66	3.20	-
65	_	-	-	_	-	1.76	2.24	2.73	-
00			1			1.70	2.27	2.70	

# Nominal performance at to = 7.2 °C, tc = 54.4 °C

	• •		
Cooling capacity	34 943	W	
Power input	10 216	W	
Current consumption	19.83	Α	
Mass flow	794	kg/h	
C.O.P.	3.42		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

M	aximum HP switch setting	29	bar(g)
M	inimum LP switch setting	0.5	bar(g)
LF	pump down setting	1.3	bar(g)

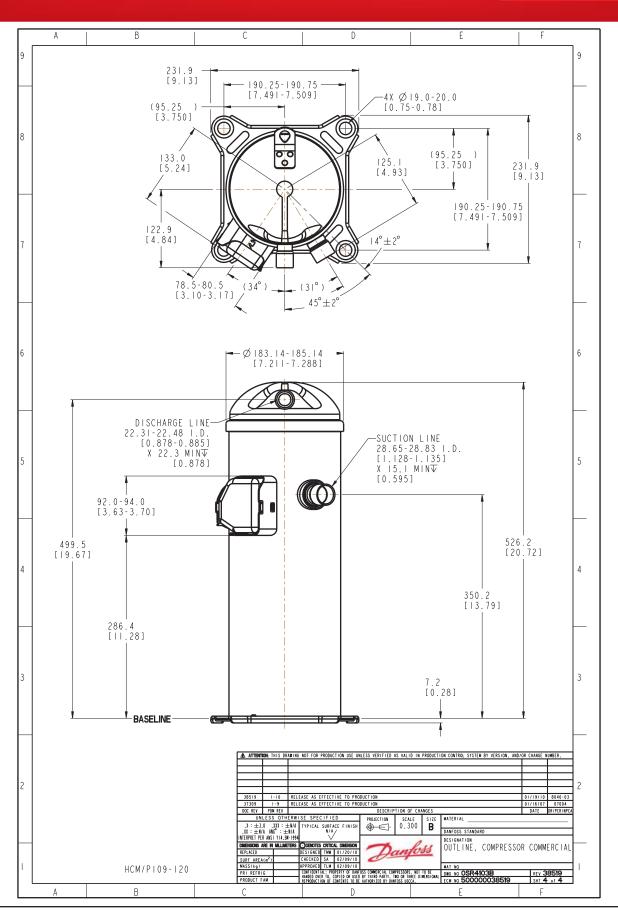
#### Sound power data

Sound power level	77	dB(A)
With accoustic hood	72	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point





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FRCC.PD.0SR4103B-4 page drawings



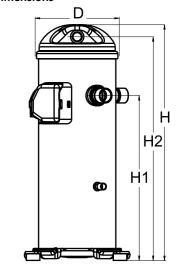
#### Datasheet, technical data

# Danfoss scroll compressor, HCM120T4

# **General Characteristics**

Model number (on compressor nameplate)		HCM120T4LC8		
Code number for Singlepack*		120U2207		
Code number for Industrial pack**		120U2204		
Drawing number		0SR4103B-2		
Suction and discharge connections		Brazed		
Suction connection		1-1/8 " ODF		
Discharge connection		7/8 " ODF		
Oil sight glass		None		
Oil equalisation connection		None		
Oil drain connection		None		
LP gauge port		None		
IPR valve		None		
Swept volume	162,4 c	m3/rev		
Displacement @ Nominal speed	28.3 m3/h @ 2900 rpm - 34.1 m3/h @ 3500 rpm			
Net weight	45,2 kg			
Oil charge	2,66 litre, Alk	2,66 litre, Alkylbenzene		
Maximum system test pressure Low Side / High side	- bar(g)	- bar(g) / - bar(g)		
Maximum differential test pressure	- b	- bar		
Maximum number of starts per hour		-		
Refrigerant charge limit	7,26 kg			
Approved refrigerants	R22			

#### **Dimensions**



#### **Electrical Characteristics**

Electrical characteristics			
Nominal voltage	380-415V/3/50Hz - 460V/3/60Hz		
Voltage range	342-457 V @ 50Hz - 414-506 V @ 60Hz		
Winding resistance between phases 1-2 +/- 7% at 25°C	1.125 Ω		
Winding resistance between phases 1-3 +/- 7% at 25°C	1.110 Ω		
Winding resistance between phases 2-3 +/- 7% at 25°C	1.100 Ω		
Rated Load Amps (RLA)	19.2 A		
Maximum Continuous Current (MCC)	25 A		
Locked Rotor Amps (LRA)	140 A		
Motor protection	Internal overload protector		

D=184 mm H=545 mm H1=369 mm H2=519 mm H3=- mm

**Recommended Installation torques** 

Oil sight glass	52,5 Nm		
Power connections / Earth connection	3 Nm / 2 Nm		

**Terminal box** 



Parts shipped with compressor

Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

 $\hbox{*Singlepack: Compressor in cardboard box}\\$ 

\*\*Industrial pack: 12 or 16 Unboxed compressors on pallet

IP22

1: Screw connectors 10-32 UNF x 9.5

2: Earth connection

3: Power cable passage



#### Datasheet, accessories and spare parts

# Danfoss scroll compressor, HCM120T4

Rotolock accessories, suction side	Code no.
Solder sleeve, P02 (1-3/4" Rotolock, 1-1/8" ODF)	8153004
Angle adapter, C02 (1-3/4" Rotolock, 1-1/8" ODF)	8168005
Rotolock valve, V02 (1-3/4" Rotolock, 1-1/8" ODF)	8168028
Gasket, 1-3/4"	8156132

# Rotolock accessories, discharge sideCode no.Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)8168030Gasket, 1-3/4"8156132

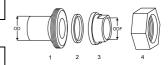
Rotolock accessories, sets	Code no.
Solder sleeve adapter set (1-3/4" Rotolock, 1-1/8" ODF), (1-1/4" Rotolock, 7/8" ODF)	120Z0125
Valve set, V02(1"3/4~1"1/8), V05(1"1/4~7/8")	120Z0403
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009

Oil / lubricants	Code no.
Crankcase heaters	Code no.
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059
Belt type crankcase heater, 65 W, 400 V, CE mark, UL	120Z0060
Belt type crankcase heater, 70 W, 240 V, CE mark, UL	120Z5040
Belt type crankcase heater, 70 W, 240 V, CE mark, UL	120Z5040

Miscellaneous accessories	Code no.
Acoustic hood	120Z5045
Discharge thermostat kit	7750009

Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Mounting kit, including 1 bolt, 1 sleeve, 1 washer	120Z5031

#### Solder sleeve adapter set



- 1: Rotolock adapter (Suc & Dis)
- 2: Gasket (Suc & Dis)
- 3: Solder sleeve (Suc & Dis)
- 4: Rotolock nut (Suc & Dis)



# Danfoss scroll compressor. HCM120T4

# Performance data at 50 Hz, EN 12900 rating conditions

**R22** 

Cond. temp. in	mp. in Evaporating temperature in °C (to)								
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling consoit	ı in W								
Cooling capacity		11 670	14 721	10.074	22.206	26.745	21 590	26.750	
30	9 187	11 678	14 721	18 274	22 296	26 745	31 580	36 759	-
35	8 427	10 849	13 826	17 318	21 283	25 681	30 469	35 606	-
40	7 748	10 060	12 932	16 323	20 192	24 498	29 199	34 253	-
45	-	9 345	12 073	15 323	19 055	23 229	27 802	32 734	-
50	-	-	11 278	14 349	17 905	21 907	26 312	31 081	-
55	-	-	-	13 431	16 773	20 563	24 761	29 326	-
60	-	-	-	-	15 688	19 227	23 178	27 500	-
65	-	-	-	-	-	17 929	21 593	25 631	-
Power input in V	v								
30	4 984	5 153	5 256	5 304	5 312	5 291	5 254	5 215	-
35	5 606	5 710	5 783	5 836	5 882	5 934	6 005	6 107	-
40	6 419	6 412	6 407	6 417	6 455	6 533	6 664	6 861	-
45	-	7 339	7 209	7 129	7 111	7 168	7 312	7 556	_
50	-	-	8 270	8 052	7 931	7 919	8 029	8 273	_
55	_	-	-	9 266	8 995	8 868	8 896	9 094	_
60	_	_	_	-	10 384	10 094	9 994	10 097	_
65	_	-	_	_	-	11 677	11 402	11 364	_
•	*	_	_	_	_	1 110//	11702	11 304	
Current consum	ption in A								
30	14.99	15.02	15.08	15.17	15.29	15.42	15.58	15.75	-
35	15.61	15.65	15.71	15.79	15.88	15.98	16.09	16.20	_
40	16.27	16.35	16.43	16.52	16.60	16.69	16.77	16.83	_
45		17.08	17.20	17.32	17.42	17.51	17.59	17.64	_
50	-	_	18.00	18.17	18.32	18.44	18.52	18.58	_
55	-	_	-	19.05	19.26	19.43	19.55	19.63	_
60	-	-	-	-	20.22	20.46	20.65	20.77	_
65	_	_	-	-	-	21.52	21.78	21.98	_
		<u> </u>	L	<u> </u>					
Mass flow in kg/	h								
30	201	251	312	383	462	548	640	737	-
35	191	243	305	377	458	546	640	740	-
40	183	235	298	370	452	542	638	739	-
45	-	228	290	363	445	536	633	736	-
50	-	-	284	356	438	528	626	730	-
55	-	-	-	350	431	521	618	721	-
60	-	-	-	-	425	513	609	712	-
65	-	-	-	-	-	506	601	703	-
		1	1	1	1			1	
Coefficient of pe	•	· ·		T		T	1	, ,	
30	1.84	2.27	2.80	3.45	4.20	5.05	6.01	7.05	-
35	1.50	1.90	2.39	2.97	3.62	4.33	5.07	5.83	-
40	1.21	1.57	2.02	2.54	3.13	3.75	4.38	4.99	-
45	-	1.27	1.67	2.15	2.68	3.24	3.80	4.33	-
50	-	-	1.36	1.78	2.26	2.77	3.28	3.76	-
55	-	-	-	1.45	1.86	2.32	2.78	3.22	-
60	-	-	-	-	1.51	1.90	2.32	2.72	-
65	_	_	_	_	_	1.54	1.89	2.26	_

#### Nominal performance at to = 5 °C, tc = 50 °C

Cooling capacity	26 312	W
Power input	8 029	W
Current consumption	18.52	Α
Mass flow	626	kg/h
C.O.P.	3.28	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

#### Sound power data

Sound power level	74	dB(A)
With accoustic hood	69	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point



# Danfoss scroll compressor. HCM120T4

# Performance data at 50 Hz, ARI rating conditions

**R22** 

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacity	ı in W								
30	9 757	12 393	15 609	19 362	23 606	28 297	33 390	38 840	
35	8 982	11 553	14 711	18 411	22 609	27 259	32 318	37 740	
40	8 292	10 756	13 813	17 419	21 529	26 098	31 081	36 434	
45	-	10 036	12 952	16 422	20 403	24 848	29 714	34 956	
50	<del>-</del>	10 030	12 160	15 454	19 264	23 545	28 253	33 342	
55		-	-	14 550	18 148	22 223	26 731	31 627	
60		-	-	-	17 089	20 916	25 183	29 844	
65		-	-	-	-	19 661	23 645	28 029	
00	<del>-</del>			<u> </u>	<u>-</u>	19 001	23 043	20 029	<del>_</del>
Power input in W	1				1		1		
30	4 984	5 153	5 256	5 304	5 312	5 291	5 254	5 215	-
35	5 606	5 710	5 783	5 836	5 882	5 934	6 005	6 107	-
40	6 419	6 412	6 407	6 417	6 455	6 533	6 664	6 861	-
45	-	7 339	7 209	7 129	7 111	7 168	7 312	7 556	-
50	-	-	8 270	8 052	7 931	7 919	8 029	8 273	-
55	-	-	-	9 266	8 995	8 868	8 896	9 094	-
60	-	-	-	-	10 384	10 094	9 994	10 097	-
65	-	-	-	-	-	11 677	11 402	11 364	-
Current consum				Т	T		T		
30	14.99	15.02	15.08	15.17	15.29	15.42	15.58	15.75	-
35	15.61	15.65	15.71	15.79	15.88	15.98	16.09	16.20	-
40	16.27	16.35	16.43	16.52	16.60	16.69	16.77	16.83	-
45	-	17.08	17.20	17.32	17.42	17.51	17.59	17.64	-
50	-	-	18.00	18.17	18.32	18.44	18.52	18.58	-
55	-	-	-	19.05	19.26	19.43	19.55	19.63	-
60	-	-	-	-	20.22	20.46	20.65	20.77	-
65	-	-	-	-	-	21.52	21.78	21.98	-
Mass flow in kg/l	h								
30	200	250	311	381	459	545	636	732	_
35	190	242	304	375	455	543	637	736	
40	182	234	296	369	450	539	634	735	
45	-	226	289	361	443	533	629	732	_
50		-	282	354	436	525	622	725	
55		_	-	348	429	518	614	717	
60		-		-	423	510	606	708	
65	-	-	-	-	-	504	598	699	
00					_	1 007			
Coefficient of pe	•	1		Т	T		1	, ,	
30	1.96	2.40	2.97	3.65	4.44	5.35	6.35	7.45	-
35	1.60	2.02	2.54	3.15	3.84	4.59	5.38	6.18	-
40	1.29	1.68	2.16	2.71	3.34	3.99	4.66	5.31	-
45	-	1.37	1.80	2.30	2.87	3.47	4.06	4.63	-
50	-	-	1.47	1.92	2.43	2.97	3.52	4.03	-
55	-	-	-	1.57	2.02	2.51	3.00	3.48	-
60	-	-	-	-	1.65	2.07	2.52	2.96	-
65	-	-	_	-	-	1.68	2.07	2.47	-

No	mina	l performan	ice at to = 7	7.2 °C, tc	= 54.4 °	С
_						

reciminal performance at to 7.2 e, to	U-1T U	
Cooling capacity	29 036	W
Power input	8 851	W
Current consumption	19.46	Α
Mass flow	660	kg/h
C.O.P.	3.28	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

#### Sound power data

I	Sound power level	74	dB(A)
	With accoustic hood	69	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point



# Danfoss scroll compressor. HCM120T4

# Performance data at 60 Hz, EN 12900 rating conditions

**R22** 

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacity	in W								
30	12 409	14 482	17 542	21 524	26 366	32 000	38 363	45 388	_
35	11 656	13 708	16 688	20 533	25 177	30 555	36 603	43 256	
40	10 691	12 773	15 724	19 480	23 977	29 150	34 935	41 265	
45	-	11 605	14 576	18 293	22 692	27 710	33 281	39 340	
50		11 003	13 172	16 898	21 249	26 160	31 566	37 404	
55		-	-	15 227	19 575	24 426	29 716	35 380	
60	<u>-</u>	-	-	-	17 601	22 438	27 657	33 194	
65		-	-	-	-	20 126	25 318	30 771	
00		<u> </u>			<u>-</u>	20 120	23 310	30771	
Power input in W	1								
30	6 756	6 823	6 856	6 848	6 794	6 688	6 523	6 294	-
35	7 467	7 499	7 514	7 506	7 470	7 399	7 287	7 128	-
40	8 237	8 217	8 198	8 175	8 140	8 088	8 013	7 909	-
45	-	9 015	8 946	8 890	8 841	8 793	8 739	8 673	-
50	-	-	9 795	9 691	9 612	9 551	9 502	9 459	-
55	-	-	-	10 614	10 489	10 399	10 339	10 303	-
60	-	-	-	-	11 509	11 375	11 289	11 243	-
65	-	-	-	-	-	12 516	12 387	12 317	-
			•						
Current consum	ption in A								
30	12.22	12.46	12.62	12.71	12.75	12.75	12.71	12.65	-
35	13.18	13.35	13.46	13.52	13.54	13.54	13.52	13.49	-
40	14.50	14.59	14.64	14.66	14.66	14.65	14.65	14.65	-
45	-	16.19	16.18	16.16	16.13	16.11	16.11	16.14	-
50	-	-	18.09	18.02	17.96	17.92	17.92	17.97	-
55	-	-	-	20.26	20.16	20.10	20.10	20.16	-
60	-	-	-	-	22.75	22.66	22.65	22.72	-
65	-	-	-	-	-	25.62	25.59	25.66	-
Manager (1997)	_								
Mass flow in kg/l		040	070	450	540	055	777	044	
30	270	312	373	452	546	655	777	911	
35	263	307	369	448	542	649	769	899	-
40	251	298	362	442	537	644	763	891	-
45	-	283	351	433	530	638	757	885	-
50	-	-	332	419	519	630	751	879	-
55	-	-	-	398	503	617	741	872	-
60	-	-	-	-	478	598	726	861	-
65	-	-	-	-	-	571	705	844	-
Coefficient of pe	rformance (C.C	).P.)							
30	1.84	2.12	2.56	3.14	3.88	4.78	5.88	7.21	-
35	1.56	1.83	2.22	2.74	3.37	4.13	5.02	6.07	-
40	1.30	1.55	1.92	2.38	2.95	3.60	4.36	5.22	-
45	-	1.29	1.63	2.06	2.57	3.15	3.81	4.54	-
50	-	-	1.34	1.74	2.21	2.74	3.32	3.95	-
55	-	-	-	1.43	1.87	2.35	2.87	3.43	-
60	-	-	-	-	1.53	1.97	2.45	2.95	-
65	-	-	_	-	-	1.61	2.04	2.50	_

#### Nominal performance at to = 5 °C, tc = 50 °C

		•• •	
ſ	Cooling capacity	31 566	W
	Power input	9 502	W
	Current consumption	17.92	Α
	Mass flow	751	kg/h
	C.O.P.	3.32	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

M	aximum HP switch setting	29	bar(g)
M	inimum LP switch setting	0.5	bar(g)
LF	pump down setting	1.3	bar(g)

#### Sound power data

Sound power level	77	dB(A)
With accoustic hood	72	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point



# Danfoss scroll compressor. HCM120T4

# Performance data at 60 Hz, ARI rating conditions

**R22** 

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacity	v in W								
30	13 179	15 368	18 600	22 807	27 916	33 858	40 562	47 958	-
35	12 423	14 598	17 757	21 829	26 745	32 433	38 825	45 848	-
40	11 442	13 656	16 795	20 788	25 565	31 055	37 187	43 892	-
45	-	12 463	15 637	19 605	24 297	29 642	35 570	42 011	-
50	-	-	14 203	18 200	22 861	28 116	33 894	40 125	-
55	-	-	-	16 495	21 180	26 398	32 081	38 156	-
60	-	-	-	-	19 172	24 409	30 050	36 024	-
65	-	-	-	-	-	22 070	27 724	33 651	-
Danier immedia M	•								
Power input in V		6 922	6 956	6 949	6.704	6 600	6 522	6 204	<u> </u>
30 35	6 756 7 467	6 823 7 499	6 856 7 514	6 848 7 506	6 794 7 470	6 688 7 399	6 523 7 287	6 294	-
40					†	+		7 128	-
	8 237	8 217 9 015	8 198	8 175 8 890	8 140 8 841	8 088	8 013 8 739	7 909 8 673	-
45 50	-	9015	8 946 9 795	9 691	9 612	8 793 9 551	9 502	9 459	-
55	<u> </u>	-	9 795	10 614	10 489	10 399	10 339	10 303	-
60		-	_	-	11 509	11 375	11 289	11 243	
65	_	-	_	-	-	12 516	12 387	12 317	
00		I	ı	ı	l	12 010	12 007	12017	
Current consum	ption in A								
30	12.22	12.46	12.62	12.71	12.75	12.75	12.71	12.65	-
35	13.18	13.35	13.46	13.52	13.54	13.54	13.52	13.49	-
40	14.50	14.59	14.64	14.66	14.66	14.65	14.65	14.65	-
45	-	16.19	16.18	16.16	16.13	16.11	16.11	16.14	-
50	-	-	18.09	18.02	17.96	17.92	17.92	17.97	-
55	-	-	-	20.26	20.16	20.10	20.10	20.16	-
60	-	-	-	-	22.75	22.66	22.65	22.72	-
65	-	-	-	-	-	25.62	25.59	25.66	-
Mass flow in kg/	h								
30	268	310	371	449	543	652	773	905	-
35	262	305	367	445	539	646	765	894	-
40	250	296	360	440	534	641	759	886	-
45	-	281	349	431	527	635	753	880	-
50	-	-	331	417	516	627	747	874	-
55	-	-	-	396	500	614	737	867	-
60	-	-	-	-	476	595	722	856	-
65	-	-	-	-	-	568	701	839	-
Coefficient of pe	orformance (C.C	. P.)							
30	1.95	2.25	2.71	3.33	4.11	5.06	6.22	7.62	-
35	1.66	1.95	2.71	2.91	3.58	4.38	5.33	6.43	-
40	1.39	1.95	2.05	2.54	3.14	3.84	4.64	5.55	-
45	-	1.38	1.75	2.34	2.75	3.37	4.04	4.84	-
50	<u>-</u>	-	1.75	1.88	2.75	2.94	3.57	4.04	-
55		-	-	1.55	2.02	2.54	3.10	3.70	-
60	-	-	_	-	1.67	2.54	2.66	3.20	-
65	_	-	-	_	-	1.76	2.24	2.73	-
00			1			1.70	2.27	2.70	

# Nominal performance at to = 7.2 °C, tc = 54.4 °C

	• •		
Cooling capacity	34 943	W	
Power input	10 216	W	
Current consumption	19.83	Α	
Mass flow	794	kg/h	
C.O.P.	3.42		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

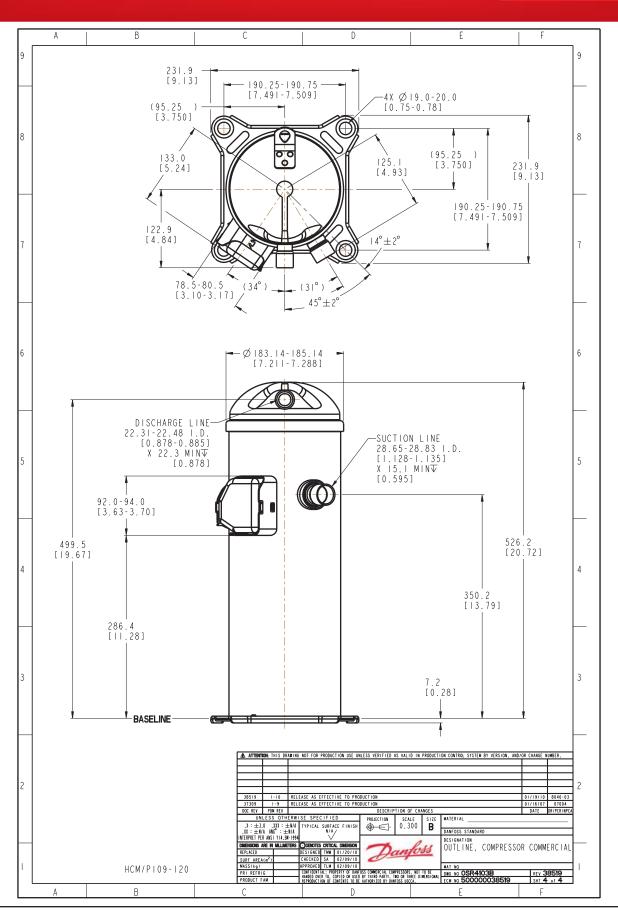
#### Sound power data

Sound power level	77	dB(A)
With accoustic hood	72	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point





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