ENGINEERING



Datasheets

Danfoss scroll compressors **H series**





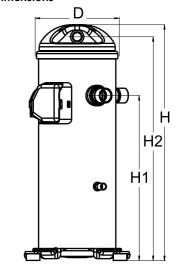
Datasheet, technical data

Danfoss scroll compressor, HLM072T4

General Characteristics

Model number (on compressor nameplate)		HLM072T4LC6	
Code number for Singlepack*		120U1751	
Code number for Industrial pack**		120U1748	
Drawing number		0XR6089B-1	
Suction and discharge connections		Brazed	
Suction connection		7/8 " ODF	
Discharge connection		1/2 " ODF	
Oil sight glass		None	
Oil equalisation connection		None	
Oil drain connection		None	
LP gauge port		None	
IPR valve		Yes	
Swept volume	98,57 cm3/rev		
Displacement @ Nominal speed	17.1 m3/h @ 2900 rpm	- 20.7 m3/h @ 3500 rpm	
Net weight	37,2 kg		
Oil charge	1,57 litre, Alkylbenzene		
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)		
Maximum differential test pressure	- bar		
Maximum number of starts per hour	-		
Refrigerant charge limit	5,44 kg		
Approved refrigerants	R	22	

Dimensions



Electrical Characteristics

Nominal voltage	380-415V/3/50Hz - 460V/3/60Hz
Voltage range	342-457 V @ 50Hz - 414-506 V @ 60Hz
Winding resistance between phases 1-2 +/- 7% at 25℃	1.852 Ω
Winding resistance between phases 1-3 +/- 7% at 25℃	1.827 Ω
Winding resistance between phases 2-3 +/- 7% at 25℃	1.867 Ω
Rated Load Amps (RLA)	9.6 A
Maximum Continuous Current (MCC)	15 A
Locked Rotor Amps (LRA)	82 A
Motor protection	Internal overload protector

D=183,5 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

Terminal box



Oil sight glass	52,5 Nm
Power connections / Earth connection	3 Nm / 2 Nm



Parts shipped with compressor

Mounting kit with grommets and sleeves Initial oil charge Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

 $\hbox{*Singlepack: Compressor in cardboard box}\\$

**Industrial pack: 12 or 16 Unboxed compressors on pallet

IP22

1: Screw connectors 10-32 UNF x 9.5

2: Earth connection

3: Power cable passage



Datasheet, accessories and spare parts

Danfoss scroll compressor, HLM072T4

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131

Rotolock accessories, discharge side Code no. Solder sleeve, P06 (1" Rotolock, 1/2" ODF) 8153007 Angle adapter, C06 (1" Rotolock, 1/2" ODF) 8168007 Rotolock valve, V06 (1" Rotolock, 1/2" ODF) 8168031 Gasket, 1" 8156130

Rotolock accessories, sets	Code no.
Solder sleeve adapter set (1-1/4" Rotolock, 7/8" ODF), (1" Rotolock, 1/2" ODF)	120Z0127
Gasket set. 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009

Solder sleeve adapter set



1. Rotolo	ck adapte	r (Suc &	Dis)

2: Gasket (Suc & Dis)

- 3: Solder sleeve (Suc & Dis)
- 4: Rotolock nut (Suc & Dis)

Code no.
Code no.
120Z0057
120Z0058

Miscellaneous accessories	Code no.
Acoustic hood	120Z5044
Discharge thermostat kit	7750009

Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Mounting kit, including 1 bolt, 1 sleeve, 1 washer	120Z5031



Danfoss scroll compressor. HLM072T4

Performance data at 50 Hz, EN 12900 rating conditions

R22

Cond. temp. in		Evaporating temperature in °C (to)							
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
• " "									
Cooling capacity		7.507	0.000	44.474	40.007	40.004	40.040	00.007	
30	6 432	7 507	9 099	11 174	13 697	16 634	19 949	23 607	-
35	6 021	7 088	8 639	10 637	13 050	15 841	18 976	22 420	-
40	5 484	6 573	8 109	10 059	12 389	15 063	18 046	21 305	-
45	-	5 927	7 477	9 406	11 680	14 264	17 125	20 226	-
50	-	-	6 710	8 645	10 890	13 413	16 177	19 148	-
55	-	-	-	7 744	9 987	12 473	15 168	18 036	-
60	-	-	-	-	8 939	11 414	14 065	16 857	-
65	-	-	-	-	-	10 204	12 835	15 575	-
Power input in W	v								
30	3 041	2 953	2 949	3 011	3 122	3 265	3 425	3 583	_
35	3 526	3 406	3 363	3 381	3 441	3 528	3 625	3 714	_
40	3 985	3 857	3 801	3 798	3 833	3 887	3 946	3 991	_
45	-	4 275	4 230	4 231	4 264	4 312	4 356	4 382	
50	<u>-</u>	-	4 619	4 650	4 706	4 770	4 826	4 856	
55		-	-	5 022	5 125	5 231	5 322	5 382	
60	-	-	-	-	5 492	5 664	5 815	5 928	
65	<u>-</u>	-	_	-	-	6 037	6 272	6 464	
05					· · · ·	0 037	0 212	0 404	
Current consum	ption in A								
30	5.81	5.92	6.00	6.04	6.06	6.06	6.04	6.01	_
35	6.26	6.34	6.40	6.42	6.44	6.43	6.42	6.41	_
40	6.89	6.93	6.96	6.97	6.97	6.96	6.96	6.96	_
45	-	7.69	7.69	7.68	7.67	7.66	7.66	7.67	_
50	-	-	8.60	8.56	8.53	8.52	8.52	8.54	_
55		-	-	9.63	9.58	9.55	9.55	9.58	
60	_	-	_	-	10.81	10.77	10.76	10.79	_
65	-	-	-	_	-	12.17	12.16	12.19	_
00						12.17	12.10	12.10	
Mass flow in kg/	h								
30	141	162	193	234	284	340	404	473	_
35	137	159	191	232	281	337	399	465	_
40	130	154	187	228	277	333	394	460	_
45	-	145	180	223	273	329	390	455	
50	<u>-</u>	-	169	214	266	323	385	450	
	<u>-</u>	-	-	203	256	315	378	444	
55 60	<u>-</u>	-	-	-	243	304	369	437	
65	<u> </u>	-	-	-	243	290	357	437	
65		-	-	-	-	290	357	421	
Coefficient of pe		· ·		T	1	1	1	, 	
30	2.12	2.54	3.09	3.71	4.39	5.09	5.82	6.59	-
35	1.71	2.08	2.57	3.15	3.79	4.49	5.24	6.04	-
40	1.38	1.70	2.13	2.65	3.23	3.87	4.57	5.34	-
4-	-	1.39	1.77	2.22	2.74	3.31	3.93	4.62	-
45	-	-	1.45	1.86	2.31	2.81	3.35	3.94	-
45 50				4.54	1.95	2.38	2.85	3.35	-
	-	-	-	1.54	1.90	2.00	2.00	0.00	
50		-	-	1.54	1.63	2.02	2.42	2.84	-
50 55	-		1						

Cooling capacity 16 177 W Power input 4 826 W Current consumption 8.52 Mass flow 385 kg/h C.O.P. 3.35

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

Sound power data

Sound power level	71	dB(A)
With accoustic hood	66	dB(A)

All performance data +/- 5%

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point



Danfoss scroll compressor. HLM072T4

Performance data at 50 Hz, ARI rating conditions

R22

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacit	v in W								
30	6 831	7 966	9 648	11 839	14 502	17 599	21 092	24 944	-
35	6 417	7 549	9 192	11 309	13 862	16 814	20 128	23 764	_
40	5 869	7 027	8 661	10 735	13 209	16 047	19 210	22 661	_
45	-	6 365	8 021	10 081	12 506	15 259	18 303	21 599	-
50	-	-	7 235	9 311	11 717	14 416	17 370	20 541	-
55	-	-	-	8 389	10 806	13 480	16 375	19 451	_
60	-	-	-	-	9 736	12 417	15 282	18 294	-
65	-	-	-	-	-	11 189	14 055	17 032	-
		1	•	1		•			
Power input in V		1			1				
30	3 041	2 953	2 949	3 011	3 122	3 265	3 425	3 583	-
35	3 526	3 406	3 363	3 381	3 441	3 528	3 625	3 714	-
40	3 985	3 857	3 801	3 798	3 833	3 887	3 946	3 991	-
45	-	4 275	4 230	4 231	4 264	4 312	4 356	4 382	-
50	-	-	4 619	4 650	4 706	4 770	4 826	4 856	-
55	-	-	-	5 022	5 125	5 231	5 322	5 382	-
60	-	-	-	-	5 492	5 664	5 815	5 928	-
65	-	-	-	-	-	6 037	6 272	6 464	-
Current consum	nption in A								
30	5.81	5.92	6.00	6.04	6.06	6.06	6.04	6.01	-
35	6.26	6.34	6.40	6.42	6.44	6.43	6.42	6.41	-
40	6.89	6.93	6.96	6.97	6.97	6.96	6.96	6.96	-
45	-	7.69	7.69	7.68	7.67	7.66	7.66	7.67	-
50	-	-	8.60	8.56	8.53	8.52	8.52	8.54	-
55	-	-	-	9.63	9.58	9.55	9.55	9.58	-
60	-	-	-	-	10.81	10.77	10.76	10.79	-
65	-	-	-	-	-	12.17	12.16	12.19	-
Mass flow in kg	/b								
30	140	161	192	233	282	339	402	470	
35	136	158	192	231	279	335	396	463	-
40	129	153	186	227	276	331	392	457	
45	-	144	179	222	271	327	388	452	-
50	-	-	169	213	265	321	383	447	-
55	-	_	-	202	255	313	376	442	-
60	_	-	-	-	242	303	367	434	_
65	-	-	-	-	-	288	355	424	-
•		-II							
Coefficient of pe	•	· ·		1 .	1 .	T _	1 -		
30	2.25	2.70	3.27	3.93	4.65	5.39	6.16	6.96	-
35	1.82	2.22	2.73	3.35	4.03	4.77	5.55	6.40	-
40	1.47	1.82	2.28	2.83	3.45	4.13	4.87	5.68	-
45	-	1.49	1.90	2.38	2.93	3.54	4.20	4.93	-
50	-	-	1.57	2.00	2.49	3.02	3.60	4.23	-
55	-	-	-	1.67	2.11	2.58	3.08	3.61	-
60	-	-	-	-	1.77	2.19	2.63	3.09	-
65	-	-	-	-	-	1.85	2.24	2.63	-

Nominal performance at to = 7.2 °C, tc = 54.4 °C

recinitial portormanoc at to 1.2	0, 10 04.4 0	
Cooling capacity	17 836	W
Power input	5 291	W
Current consumption	9.43	Α
Mass flow	405	kg/h
C.O.P.	3.37	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

Sound power data

Sound power level	71	dB(A)
With accoustic hood	66	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point



Danfoss scroll compressor. HLM072T4

Performance data at 60 Hz, EN 12900 rating conditions

R22

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling canacity	ı in W								
Cooling capacity 30	7 688	8 972	10 875	13 355	16 371	19 881	23 844	28 216	
35	7 196	8 472	10 325	12 714	15 598	18 934	22 682	26 798	
40	6 555	7 856	9 693	12 7 14		18 005	21 571	25 466	
45	-	7 085	8 937	11 243	14 808 13 962	17 051	20 470	24 177	
50	-		8 021					 	
55	-	-		10 333 9 256	13 018 11 938	16 033 14 911	19 337 18 132	22 889 21 561	-
	-	-				1	1	1	-
60 65	-	-	-	-	10 685	13 645	16 814	20 151	-
05	-	-	-	-	-	12 198	15 344	18 619	-
ower input in V	V	1	1	T	1	T	1		
30	3 593	3 488	3 483	3 557	3 690	3 861	4 049	4 235	-
35	4 168	4 025	3 975	3 997	4 070	4 173	4 287	4 391	-
40	4 710	4 560	4 494	4 493	4 535	4 601	4 669	4 720	-
45	-	5 055	5 003	5 008	5 049	5 105	5 158	5 185	-
50	-	-	5 465	5 505	5 574	5 651	5 716	5 749	-
55	-	-	-	5 947	6 073	6 201	6 308	6 376	-
60	-	-	-	-	6 511	6 717	6 897	7 028	-
65	-	-	-	-	-	7 164	7 444	7 670	-
Current consum	ntion in A								
30	5.85	5.96	6.04	6.09	6.11	6.10	6.09	6.06	_
35	6.31	6.39	6.44	6.47	6.48	6.48	6.47	6.46	
40	6.94	6.98	7.01	7.02	7.02	7.02	7.01	7.01	
45	-	7.75	7.75	7.74	7.72	7.71	7.71	7.73	
50	<u>-</u>	-	8.66	8.63	8.60	8.58	8.58	8.60	
55		-	-	9.70	9.65	9.62	9.62	9.65	
60		_		9.70	10.89	10.85	10.84	10.87	
65			-	-	-	12.26	12.25	12.28	
05	-	_		-	-	12.20	12.25	12.20	
Mass flow in kg/	h	1	1	_	1		1		
30	168	193	231	280	339	407	483	565	-
35	164	190	228	277	336	402	476	556	-
40	155	184	223	273	332	398	471	550	-
45	-	173	215	266	326	393	466	544	-
50	-	-	203	256	318	386	460	538	-
55	-	-	-	242	306	377	452	531	-
60	-	-	-	-	291	364	441	522	-
65	-	-	-	-	-	346	427	510	-
Coefficient of pe	erformance (C.C).P.)							
30	2.14	2.57	3.12	3.75	4.44	5.15	5.89	6.66	-
35	1.73	2.10	2.60	3.18	3.83	4.54	5.29	6.10	-
40	1.39	1.72	2.16	2.68	3.27	3.91	4.62	5.40	_
45	-	1.40	1.79	2.25	2.77	3.34	3.97	4.66	_
50	-	-	1.47	1.88	2.34	2.84	3.38	3.98	_
55	_	_	-	1.56	1.97	2.40	2.87	3.38	_
		-	_	-	1.64	2.03	2.44	2.87	_
60			•						

Nominal performance at to = 5 °C, tc = 50 °C

Cooling capacity	19 337	W
Power input	5 716	W
Current consumption	8.58	Α
Mass flow	460	kg/h
C.O.P.	3.38	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

M	aximum HP switch setting	29	bar(g)
M	inimum LP switch setting	0.5	bar(g)
LF	pump down setting	1.3	bar(g)

Sound power data

Sound power level	74	dB(A)
With accoustic hood	69	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point



Danfoss scroll compressor. HLM072T4

Performance data at 60 Hz, ARI rating conditions

R22

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacity	v in W								
30	8 165	9 521	11 532	14 151	17 334	21 035	25 211	29 814	-
35	7 670	9 022	10 986	13 517	16 569	20 098	24 058	28 404	
40	7 015	8 399	10 353	12 831	15 789	19 181	22 962	27 087	
45	-	7 608	9 588	12 050	14 949	18 240	21 878	25 818	_
50	_	-	8 648	11 130	14 006	17 232	20 763	24 554	_
55		_	-	10 027	12 917	16 115	19 575	23 252	
60	_	-	-	-	11 639	14 844	18 269	21 869	_
65		-	_	_	-	13 376	16 803	20 362	_
00						10 0.0	10 000	20 002	
Power input in V		1		1	T	T	1		
30	3 593	3 488	3 483	3 557	3 690	3 861	4 049	4 235	-
35	4 168	4 025	3 975	3 997	4 070	4 173	4 287	4 391	-
40	4 710	4 560	4 494	4 493	4 535	4 601	4 669	4 720	-
45	-	5 055	5 003	5 008	5 049	5 105	5 158	5 185	-
50	-	-	5 465	5 505	5 574	5 651	5 716	5 749	-
55	-	-	-	5 947	6 073	6 201	6 308	6 376	-
60	-	-	-	-	6 511	6 717	6 897	7 028	-
65	-	-	-	-	-	7 164	7 444	7 670	-
current consum		T 500		1 000	T 044	0.40	1 000		
30	5.85	5.96	6.04	6.09	6.11	6.10	6.09	6.06	-
35	6.31	6.39	6.44	6.47	6.48	6.48	6.47	6.46	-
40	6.94	6.98	7.01	7.02	7.02	7.02	7.01	7.01	-
45	-	7.75	7.75	7.74	7.72	7.71	7.71	7.73	-
50	-	-	8.66	8.63	8.60	8.58	8.58	8.60	-
55	-	-	-	9.70	9.65	9.62	9.62	9.65	-
60	-	-	-	-	10.89	10.85	10.84	10.87	-
65	-	-	-	-	-	12.26	12.25	12.28	-
Mass flow in kg/	/h								
30	167	192	230	278	337	405	480	562	-
35	163	189	227	276	334	400	474	553	-
40	154	183	222	271	330	396	469	547	-
45	-	172	214	265	324	391	463	541	-
50	-	-	202	255	316	384	457	535	-
55	-	-	-	241	305	375	450	528	-
60	-	-	-	-	289	362	439	519	-
65	-	-	-	-	-	344	425	507	-
Coefficient of ne	erformance (C.C).P.)							
30	2.27	2.73	3.31	3.98	4.70	5.45	6.23	7.04	_
35	1.84	2.24	2.76	3.38	4.07	4.82	5.61	6.47	-
40	1.49	1.84	2.70	2.86	3.48	4.02	4.92	5.74	
10	-	1.51	1.92	2.41	2.96	3.57	4.92	4.98	
45		-	1.58	2.41	2.51	3.05	3.63	4.98	
45 50	_			2.02	2.01	0.00	0.00	1.21	
50	-			1 60	2 13	2.60	3 10	3.65	_
1	-	-	-	1.69	2.13 1.79	2.60 2.21	3.10 2.65	3.65 3.11	-

Nominal performance at to = 7.2 °C, tc = 54.4 °C

• • • •		,	• •		
C	ooling capacity		21 321	W	
Р	ower input		6 270	W	
C	urrent consumption		9.50	Α	
M	ass flow		485	kg/h	
C.	.O.P.		3.40		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

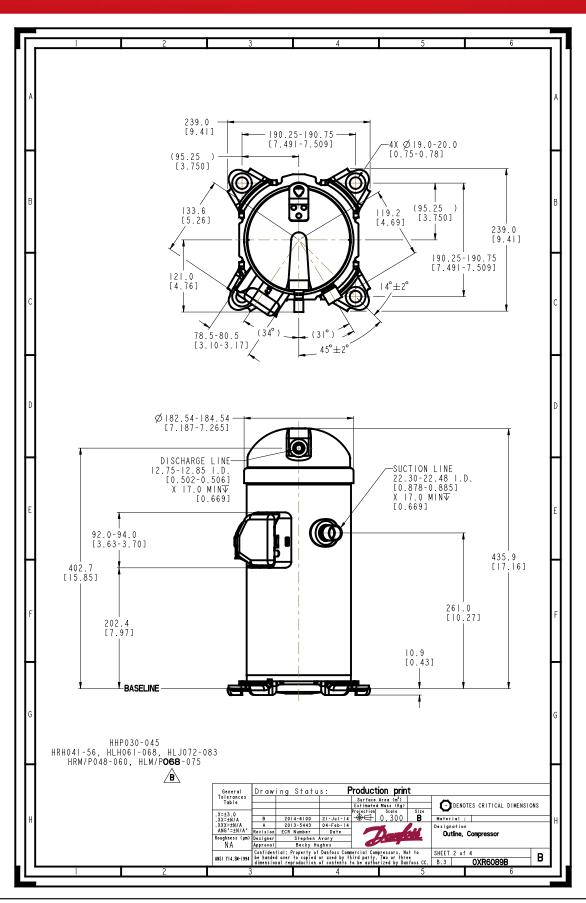
Sound power data

I	Sound power level	74	dB(A)
	With accoustic hood	69	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point





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FRCC.PD.0XR6089Bb page drawings



Datasheet, technical data

Danfoss scroll compressor, HLM072T4

General Characteristics

Model number (on compressor nameplate)		HLM072T4LC8	
Code number for Singlepack*	120U2067		
Code number for Industrial pack**		120U2064	
Drawing number		0XR6049B-2	
Suction and discharge connections		Brazed	
Suction connection		7/8 " ODF	
Discharge connection		1/2 " ODF	
Oil sight glass		None	
Oil equalisation connection		1/2"	
Oil drain connection		None	
LP gauge port		None	
IPR valve		Yes	
Swept volume	98,57 c	m3/rev	
Displacement @ Nominal speed	17.1 m3/h @ 2900 rpm - 20.7 m3/h @ 3500 rpm 37,2 kg 1,57 litre, Alkylbenzene		
Net weight			
Oil charge			
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)		
Maximum differential test pressure	- bar -		
Maximum number of starts per hour			
Refrigerant charge limit	5,44 kg R22		
Approved refrigerants			

Electrical Characteristics

Nominal voltage	380-415V/3/50Hz - 460V/3/60Hz
Voltage range	342-457 V @ 50Hz - 414-506 V @ 60Hz
Winding resistance between phases 1-2 +/- 7% at 25℃	1.852 Ω
Winding resistance between phases 1-3 +/- 7% at 25°C	1.827 Ω
Winding resistance between phases 2-3 +/- 7% at 25°C	1.867 Ω
Rated Load Amps (RLA)	9.6 A
Maximum Continuous Current (MCC)	15 A
Locked Rotor Amps (LRA)	82 A
Motor protection	Internal overload protector

Recommended Installation torques

Oil sight glass	52,5 Nm
Power connections / Earth connection	3 Nm / 2 Nm

Parts shipped with compressor

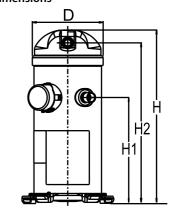
Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

 $\hbox{*Singlepack: Compressor in cardboard box}\\$

**Industrial pack: 12 or 16 Unboxed compressors on pallet

Dimensions



D=183,5 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

Terminal box



IP22 1:

2:

Screw connectors 10-32 UNF x 9.5

Earth connection

3: Power cable passage



Datasheet, accessories and spare parts

Danfoss scroll compressor, HLM072T4

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131

 Rotolock accessories, discharge side
 Code no.

 Solder sleeve, P06 (1" Rotolock, 1/2" ODF)
 8153007

 Angle adapter, C06 (1" Rotolock, 1/2" ODF)
 8168007

 Rotolock valve, V06 (1" Rotolock, 1/2" ODF)
 8168031

 Gasket, 1"
 8156130

Rotolock accessories, sets	Code no.
Solder sleeve adapter set (1-1/4" Rotolock, 7/8" ODF), (1" Rotolock, 1/2" ODF)	120Z0127
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009

Solder sleeve adapter set



Oil / lubricants	Code no.		
Crankcase heaters	Code no.		

Belt type crankcase heater, 50 W, 230 V, CE mark, UL

Belt type crankcase heater, 50 W, 230 V, CE mark, UL

120Z0057

Belt type crankcase heater, 50 W, 400 V, CE mark, UL

120Z0058

Miscellaneous accessories	Code no.
Acoustic hood	120Z5044
Discharge thermostat kit	7750009

Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Mounting kit, including 1 bolt, 1 sleeve, 1 washer	120Z5031

1: Rotolock adapter (Suc & Dis)

- 2: Gasket (Suc & Dis)
- 3: Solder sleeve (Suc & Dis)
- 4: Rotolock nut (Suc & Dis)

Performer scroll compressor. HLM072T4

Performance data at 50 Hz, EN 12900 rating conditions

R22

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacity i	n W								
Cooling capacity in 30	6 435	7 510	9 102	11 178	13 702	16 640	19 956	23 616	_
		7 091							
35	6 023		8 641	10 640	13 053	15 845	18 981	22 426	
40	5 487	6 576	8 113	10 064	12 395	15 070	18 055	21 316	-
45		5 929	7 479	9 408	11 683	14 268	17 129	20 230	
50	-	-	6713	8 649	10 896	13 419	16 184	19 157	-
55	-	-	-	7 748	9 993	12 481	15 177	18 047	-
60	-	-	-	-	8 941	11 417	14 068	16 861	-
65	-	-	-	-	-	10 210	12 843	15 583	-
ower input in W									
30	3 041	2 953	2 949	3 011	3 122	3 265	3 425	3 583	-
35	3 526	3 406	3 363	3 381	3 441	3 528	3 625	3 714	-
40	3 985	3 857	3 801	3 798	3 833	3 887	3 946	3 991	-
45	-	4 275	4 230	4 231	4 264	4 312	4 356	4 382	-
50	-	-	4619	4 650	4 706	4 770	4 826	4 856	-
55	-	-	-	5 022	5 125	5 231	5 322	5 382	-
60	-	-	-	-	5 492	5 664	5 815	5 928	-
65	-	-	-	-	-	6 037	6 272	6 464	-
									· · · · · · · · · · · · · · · · · · ·
Current consumpt	tion in A								
30	5.81	5.92	6.00	6.04	6.06	6.06	6.04	6.01	-
35	6.26	6.34	6.40	6.42	6.44	6.43	6.42	6.41	-
40	6.89	6.93	6.96	6.97	6.97	6.96	6.96	6.96	-
45	-	7.69	7.69	7.68	7.67	7.66	7.66	7.67	-
50	-	-	8.60	8.56	8.53	8.52	8.52	8.54	-
55	-	-	-	9.63	9.58	9.55	9.55	9.58	-
60	-	-	-	-	10.81	10.77	10.76	10.79	-
65	-	-	-	-	-	12.17	12.16	12.19	-
Mass flow in kg/h		1	1	1	1	1	1	ı ı	
30	141	162	193	234	284	340	404	473	-
35	137	159	191	232	281	337	399	465	-
40	130	154	187	228	277	333	394	460	-
45	-	145	180	223	273	329	390	455	-
50	-	-	169	214	266	323	385	450	-
55	-	-	-	203	256	315	378	444	-
60	-	-	-	-	243	304	369	437	-
65	-	-	-	-	-	290	357	427	-
Coefficient of perf	ormance (C.O.P.)							
30	2.12	2.54	3.09	3.71	4.39	5.10	5.83	6.59	-
35	1.71	2.08	2.57	3.15	3.79	4.49	5.24	6.04	-
40	1.38	1.70	2.13	2.65	3.23	3.88	4.58	5.34	-
45	-	1.39	1.77	2.22	2.74	3.31	3.93	4.62	-
50	-	-	1.45	1.86	2.32	2.81	3.35	3.95	-
55	-	-	-	1.54	1.95	2.39	2.85	3.35	-
60	-	-	-	-	1.63	2.02	2.42	2.84	-
65	_	-	-	_	-	1.69	2.05	2.41	_

Nominal performance at to = 5 °C, tc = 50 °C

Cooling capacity	16 184	W
Power input	4 826	W
Current consumption	8.52	Α
Mass flow	385	kg/h
C.O.P.	3.35	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions: Superheat = 10 K, Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

Sound power data

Sound power level	70	dB(A)	
With accoustic hood	65	dB(A)	

All performance data +/- 5%





Performer scroll compressor. HLM072T4

Performance data at 50 Hz, ARI rating conditions

R22

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
	NA/								
ooling capacity i	6 833	7 968	9 650	11 842	14 505	17 603	21 096	24 949	_
	6 419								
35		7 550	9 194	11 311	13 865	16 818	20 132	23 769	
40	5 871	7 029	8 664	10 737	13 212	16 050	19 214	22 666	
45		6 367	8 023	10 083	12 509	15 263	18 307	21 604	
50	-	-	7 237	9 313	11 720	14 420	17 374	20 546	-
55			-	8 391	10 809	13 484	16 380	19 457	
60	-	-	-	-	9 739	12 421	15 287	18 299	-
65	-	-	-	-	-	11 193	14 060	17 038	-
Power input in W					•				
30	3 041	2 953	2 949	3 011	3 122	3 265	3 425	3 583	-
35	3 526	3 406	3 363	3 381	3 441	3 528	3 625	3 714	-
40	3 985	3 857	3 801	3 798	3 833	3 887	3 946	3 991	-
45	-	4 275	4 230	4 231	4 264	4 312	4 356	4 382	-
50	-	-	4619	4 650	4 706	4 770	4 826	4 856	-
55	-	-	-	5 022	5 125	5 231	5 322	5 382	-
60	-	-	-	-	5 492	5 664	5 815	5 928	-
65	-	-	-	-	-	6 037	6 272	6 464	-
Current consumpt	tion in A								
30	5.81	5.92	6.00	6.04	6.06	6.06	6.04	6.01	-
35	6.26	6.34	6.40	6.42	6.44	6.43	6.42	6.41	-
40	6.89	6.93	6.96	6.97	6.97	6.96	6.96	6.96	-
45	-	7.69	7.69	7.68	7.67	7.66	7.66	7.67	-
50	-	-	8.60	8.56	8.53	8.52	8.52	8.54	-
55	-	-	-	9.63	9.58	9.55	9.55	9.58	-
60	-	-	-	-	10.81	10.77	10.76	10.79	-
65	-	-	-	-	-	12.17	12.16	12.19	-
Mass flow in kg/h		1	1						
30	140	161	192	233	282	339	402	470	-
35	136	158	190	231	279	335	396	463	-
40	129	153	186	227	276	331	392	457	-
45	-	144	179	222	271	327	388	452	-
50	-	-	169	213	265	321	383	447	-
55	-	-	-	202	255	313	376	442	-
60	-	-	-	-	242	303	367	434	-
65	-	-	-	-	-	288	355	424	-
Coefficient of perf	ormance (C.O.P.)							
30	2.25	2.70	3.27	3.93	4.65	5.39	6.16	6.96	-
35	1.82	2.22	2.73	3.35	4.03	4.77	5.55	6.40	-
40	1.47	1.82	2.28	2.83	3.45	4.13	4.87	5.68	-
45	-	1.49	1.90	2.38	2.93	3.54	4.20	4.93	-
50	-	-	1.57	2.00	2.49	3.02	3.60	4.23	-
55	-	-	-	1.67	2.11	2.58	3.08	3.62	-
60	-	-	-	-	1.77	2.19	2.63	3.09	-
65	_	-	-	_	-	1.85	2.24	2.64	-

Nominal performance at to = 7.2 °C, tc = 54.4 °C

Hommun performance at to = 7.2 C, te =	J 11.1 C	
Cooling capacity	17 841	W
Power input	5 291	W
Current consumption	9.43	Α
Mass flow	405	kg/h
C.O.P.	3.37	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

Sound power data

Sound power level	70	dB(A)
With accoustic hood	65	dB(A)

All performance data +/- 5%



Performer scroll compressor. HLM072T4

Performance data at 60 Hz, EN 12900 rating conditions

R22

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
ooling capacity is	a W								
30	7 691	8 976	10 880	13 361	16 378	19 889	23 853	28 227	_
35	7 198	8 475	10 329	12 718	15 602	18 940	22 688	26 806	_
40	6 559	7 860	9 698	12 7 18	14 816	18 014	21 582	25 478	
45	-	7 086	8 939	11 246	13 965	17 055	20 474	24 182	-
50		-	8 025	10 339	13 903	16 041	19 346	22 899	
55		_	-	9 262	11 946	14 920	18 143	21 573	
60	-	_	-	-					
65		-	-	-	10 688	13 648 12 206	16 818 15 353	20 156 18 630	-
03	<u> </u>			<u> </u>	<u> </u>	12 200	13 333	10 030	_
ower input in W		T	1	T	T	T	T	· · · · · · · · · · · · · · · · · · ·	
30	3 593	3 488	3 483	3 557	3 690	3 861	4 049	4 235	-
35	4 168	4 025	3 975	3 997	4 070	4 173	4 287	4 391	-
40	4 710	4 560	4 494	4 493	4 535	4 601	4 669	4 720	-
45	-	5 055	5 003	5 008	5 049	5 105	5 158	5 185	-
50	-	-	5 465	5 505	5 574	5 651	5 716	5 749	-
55	-	-	-	5 947	6 073	6 201	6 308	6 376	-
60	-	-	-	-	6 511	6 717	6 896	7 028	-
65	-	-	-	-	-	7 164	7 444	7 670	-
urrent consumpt	ion in A	Т	T	1	T	Т	1	ı	
30	5.85	5.96	6.04	6.09	6.11	6.10	6.09	6.06	-
35	6.31	6.39	6.44	6.47	6.48	6.48	6.47	6.46	-
40	6.94	6.98	7.01	7.02	7.02	7.02	7.01	7.01	-
45	-	7.75	7.75	7.74	7.72	7.71	7.71	7.73	-
50	-	-	8.66	8.63	8.60	8.58	8.58	8.60	-
55	-	-	-	9.70	9.65	9.62	9.62	9.65	-
60	-	-	-	-	10.89	10.85	10.84	10.87	-
65	-	-	-	-	-	12.26	12.25	12.28	-
Nass flow in kg/h									
30	168	193	231	280	339	407	483	565	_
35	164	190	228	277	336	402	476	556	_
40	155	184	223	273	332	398	471	550	
45	-	173	215	266	326	393	466	544	
50		-	203	256	318	386	460	538	
55		_	-	242	306	377	452	531	
60	-	-	-	- 242	291	364	432	522	-
65		_	-	-	-	346	427	510	
03						340	427	310	
Coefficient of perf		1	<u> </u>	Т	T	T	T	,	
30	2.14	2.57	3.12	3.76	4.44	5.15	5.89	6.66	-
35	1.73	2.11	2.60	3.18	3.83	4.54	5.29	6.10	-
40	1.39	1.72	2.16	2.68	3.27	3.92	4.62	5.40	-
45	-	1.40	1.79	2.25	2.77	3.34	3.97	4.66	-
50	-	-	1.47	1.88	2.34	2.84	3.38	3.98	-
55	-	-	-	1.56	1.97	2.41	2.88	3.38	-
60	-	-	-	-	1.64	2.03	2.44	2.87	-
65	_	-	-	_	-	1.70	2.06	2.43	_

Nominal performance at to = 5 °C, tc = 50 °C

Cooling capacity	19 346	W
Power input	5 716	W
Current consumption	8.58	Α
Mass flow	460	kg/h
C.O.P.	3.38	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

Sound power data

Sound power level	73	dB(A)	
With accoustic hood	68	dB(A)	

All performance data +/- 5%





Performer scroll compressor. HLM072T4

Performance data at 60 Hz, ARI rating conditions

R22

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
ooling capacity i	n W								
30	8 167	9 524	11 534	14 154	17 338	21 040	25 216	29 820	_
35	7 672	9 025	10 989	13 520	16 573	20 103	24 063	28 411	
				1	1			1	
40	7 017	8 401	10 355	12 834	15 793	19 185	22 967	27 093	-
45		7 610	9 590	12 053	14 953	18 244	21 883	25 824	
50	-	-	8 651	11 133	14 010	17 237	20 769	24 560	-
55	-	-	-	10 030	12 921	16 119	19 580	23 259	-
60 65	-	-	-	-	11 643	14 848	18 275	21 876	-
05	-	-	-	-	-	13 381	16 808	20 368	-
ower input in W					•				
30	3 593	3 488	3 483	3 557	3 690	3 861	4 049	4 235	-
35	4 168	4 025	3 975	3 997	4 070	4 173	4 287	4 391	-
40	4 710	4 560	4 494	4 493	4 535	4 601	4 669	4 720	-
45	-	5 055	5 003	5 008	5 049	5 105	5 158	5 185	-
50	-	-	5 465	5 505	5 574	5 651	5 716	5 749	-
55	-	-	-	5 947	6 073	6 201	6 308	6 376	-
60	-	-	-	-	6 511	6 717	6 896	7 028	-
65	-	-	-	-	-	7 164	7 444	7 670	-
urrent consump	tion in A		1		,	1			
30	5.85	5.96	6.04	6.09	6.11	6.10	6.09	6.06	-
35	6.31	6.39	6.44	6.47	6.48	6.48	6.47	6.46	-
40	6.94	6.98	7.01	7.02	7.02	7.02	7.01	7.01	-
45	-	7.75	7.75	7.74	7.72	7.71	7.71	7.73	-
50	-	-	8.66	8.63	8.60	8.58	8.58	8.60	-
55	-	-	-	9.70	9.65	9.62	9.62	9.65	-
60	-	-	-	-	10.89	10.85	10.84	10.87	-
65	-	-	-	-	-	12.26	12.25	12.28	-
Ass flow in ka/h									
Mass flow in kg/h	167	192	230	278	337	405	480	562	_
35	163	189	230	276	334	400	474	553	
									-
40 45	154	183 172	222 214	271 265	330 324	396 391	469 463	547 541	
								1	
50	-	-	202	255	316	384	457	535	-
55	-	-	-	241	305	375	449	528	-
60	-	-	-	-	289	362	439	519	-
65	-	-	-	-	-	344	425	507	-
oefficient of per	formance (C.O.P.)				•				
30	2.27	2.73	3.31	3.98	4.70	5.45	6.23	7.04	-
35	1.84	2.24	2.76	3.38	4.07	4.82	5.61	6.47	-
40	1.49	1.84	2.30	2.86	3.48	4.17	4.92	5.74	-
45	-	1.51	1.92	2.41	2.96	3.57	4.24	4.98	-
50	-	-	1.58	2.02	2.51	3.05	3.63	4.27	-
55	-	-	-	1.69	2.13	2.60	3.10	3.65	-
60	-	-	-	-	1.79	2.21	2.65	3.11	-
65	_	_	-	_	-	1.87	2.26	2.66	-

Nominal performance at to = 7.2 °C, tc = 54.4 °C

rionima periorimanee at to	, . _ ,	 -		
Cooling capacity		21 327	W	
Power input		6 270	W	
Current consumption		9.50	Α	
Mass flow		485	kg/h	
C.O.P.		3.40		

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

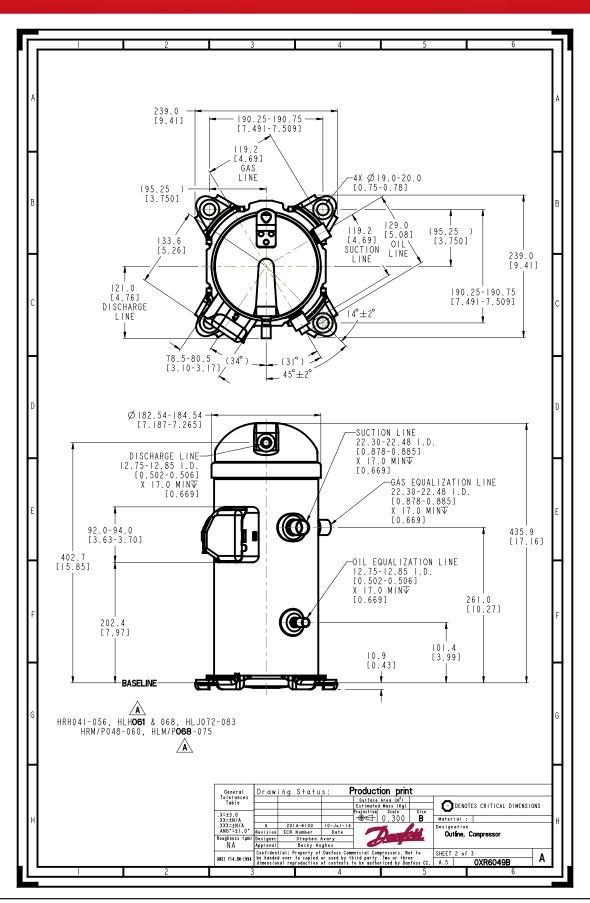
Sound power data

Sound power level	73	dB(A)	
With accoustic hood	68	dB(A)	

All performance data +/- 5%







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