ENGINEERING



**Datasheets** 

# Danfoss scroll compressors **H series**





### Datasheet, technical data

### Danfoss scroll compressor, HRM025T4

### **General Characteristics**

Model number (on compressor nameplate)	HRM025T4LP6				
Code number for Singlepack*	120U2784				
Code number for Industrial pack**	120U2781				
Drawing number	0XC6301B-2				
Suction and discharge connections	Brazed				
Suction connection	3/4 " ODF				
Discharge connection	1/2 " ODF				
Oil sight glass	None				
Oil equalisation connection	None				
Oil drain connection	None				
LP gauge port	None				
IPR valve	Yes				
Swept volume	33.77 cm3/rev				
Displacement @ Nominal speed	5.9 m3/h @ 2900 rpm - 7.1 m3/h @ 3500 rpm				
Net weight	30.84 kg				
Oil charge	1.06 litre, Alkylbenzene				
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)				
Maximum differential test pressure	- bar				
Maximum number of starts per hour	-				
Refrigerant charge limit	3.63 kg				
Approved refrigerants	R22				

### **Electrical Characteristics**

Licetifear enaracteristics	
Nominal voltage	380-415V/3/50Hz - 460V/3/60Hz
Voltage range	342-457 V @ 50Hz - 414-506 V @ 60Hz
Winding resistance between phases 1-2 +/- 7% at 25°C	6.72 Ω
Winding resistance between phases 1-3 +/- 7% at 25°C	4.95 Ω
Winding resistance between phases 2-3 +/- 7% at 25°C	6.72 Ω
Rated Load Amps (RLA)	4.5 A
Maximum Continuous Current (MCC)	7 A
Locked Rotor Amps (LRA)	30 A
Motor protection	Internal overload protector

### **Recommended Installation torques**

Oil sight glass	52.5 Nm
Power connections / Earth connection	0 Nm / 0 Nm

### Parts shipped with compressor

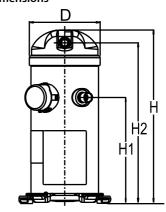
r arts simpped with compressor
Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

\*Singlepack: Compressor in cardboard box

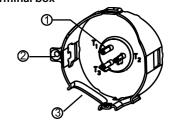
\*\*Industrial pack: 12 or 16 Unboxed compressors on pallet

### **Dimensions**



D=164.5 mm H=413 mm H1=250 mm H2=379 mm H3=- mm

**Terminal box** 



IP22

3:

Spade connectors 1/4" 1: 2:

Earth connection

Power cable passage



### Datasheet, accessories and spare parts

### Danfoss scroll compressor, HRM025T4

Rotolock accessories, suction side	Code no.
Solder sleeve, P04 (1-1/4" Rotolock, 3/4" ODF)	8153008
Angle adapter, C04 (1-1/4" Rotolock, 3/4" ODF)	8168006
Rotolock valve, V04 (1-1/4" Rotolock, 3/4" ODF)	8168029
Gasket, 1-1/4"	8156131

## Rotolock accessories, discharge side Code no. Solder sleeve, P06 (1" Rotolock, 1/2" ODF) 8153007 Angle adapter, C06 (1" Rotolock, 1/2" ODF) 8168007 Rotolock valve, V06 (1" Rotolock, 1/2" ODF) 8168031 Gasket, 1" 8156130

### op Opp Opp

Solder sleeve adapter set

Rotolock accessories, sets	Code no.
Solder sleeve adapter set (1-1/4" Rotolock, 3/4" ODF), (1" Rotolock, 1/2" ODF)	120Z0126
Gaskot set 1" 1 1/4" 1 2/4" OSG gaskots black 8 white	9156000

1: Rotolock adapter (Suc & Dis)

- 2: Gasket (Suc & Dis)
- 3: Solder sleeve (Suc & Dis)
- 4: Rotolock nut (Suc & Dis)

Oil / lubricants	Code no.
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Crankcase heaters	Code no.
Belt type crankcase heater, 40 W, 230 V, CE mark, UL	120Z0055
Belt type crankcase heater, 40 W, 400 V, CE mark, UL	120Z0056

Miscellaneous accessories	Code no.		
Acoustic hood	120Z5043		
Discharge thermostat kit	7750009		
IP54 upgrade kit	118U0056		

Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Mounting kit, including 1 bolt, 1 sleeve, 1 washer	120Z5031
No translation for 120Z5015	120Z5015



### Danfoss scroll compressor. HRM025T4

### Performance data at 50 Hz, EN 12900 rating conditions

**R22** 

Cooling capacity in W	Cond. temp. in				Evapora	ating temperature	in °C (to)			
30	°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
30	• " "									
195			0.544	0.070	0.777	4.000	5.040	0.705	7.074	
40			1	1		+				
45		2 032		1		1	+			-
50										
						+				
Section   Color   Co										
Power input in W		-	-	-	-	3 328				-
Power input in W  30						†				
195	65	-	-	-	-	-	-	4 248	5 157	-
195	Power input in V	v								
35			1 189	1 185	1 179	1 167	1 143	1 104	1 045	_
40										_
45			1	1						_
1790				1						
Section   Sect										
Courrent consumption in A	1					+				-
Current consumption in A  30						1				
Current consumption in A  30										
30			1	L	I.	L				
35	Current consum	ption in A								
40 - 3.36 3.19 3.13 3.14 3.15 3.11 2.97 - 45 - 3.49 3.38 3.35 3.35 3.32 3.22 - 50 3.68 3.61 3.59 3.57 3.49 - 55 3.88 3.61 3.59 3.57 3.49 - 60 4.24 4.20 4.15 65 4.24 4.20 4.15 4.61 4.55	30	2.95	2.79	2.75	2.78	2.83	2.83	2.74	2.51	-
45 3.49 3.38 3.35 3.35 3.32 3.22 50 3.68 3.61 3.59 3.57 3.49 - 555 3.93 3.88 3.85 3.79 60 4.24 4.20 4.15 65 4.61 4.55 4.61 4.55	35	3.29	3.05	2.95	2.94	2.97	2.98	2.92	2.74	-
50	40	-	3.36	3.19	3.13	3.14	3.15	3.11	2.97	-
50	45	-	-	3.49	3.38	3.35	3.35	3.32	3.22	-
55		-	-							-
Mass flow in kg/h   State		-	-	-	-					_
Mass flow in kg/h  30	1	-	-	-	-		4.24			_
30		-	-	-	-	-	-			-
30			•				•	•		
35	Mass flow in kg/	h								
40       -       52       63       77       93       112       132       155       -         45       -       -       60       75       91       110       131       153       -         50       -       -       -       72       89       108       129       151       -         55       -       -       -       -       85       105       126       148       -         60       -       -       -       -       -       101       123       145       -         65       -       -       -       -       -       101       123       145       -         65       -       -       -       -       -       101       123       145       -         65       -       -       -       -       -       101       123       145       -         65       -       -       -       -       -       118       141       -         Coefficient of performance (C.O.P.)         30       1.82       2.14       2.60       3.20       3.97       4.91       6.10       7.63	30	47	55	65	79	96	115	136	160	-
45         -         -         60         75         91         110         131         153         -           50         -         -         -         72         89         108         129         151         -           55         -         -         -         -         85         105         126         148         -           60         -         -         -         -         -         101         123         145         -           65         -         -         -         -         -         111         141         -           Coefficient of performance (C.O.P.)           30         1.82         2.14         2.60         3.20         3.97         4.91         6.10         7.63         -           35         1.50         1.80         2.22         2.75         3.39         4.17         5.09         6.20         -           40         -         1.48         1.86         2.34         2.91         3.57         4.32         5.19         -           45         -         -         1.53         1.97         2.48         3.05         3.70         4.41 <td>35</td> <td>46</td> <td>54</td> <td>64</td> <td>78</td> <td>95</td> <td>113</td> <td>134</td> <td>157</td> <td>-</td>	35	46	54	64	78	95	113	134	157	-
50         -         -         -         72         89         108         129         151         -           55         -         -         -         -         85         105         126         148         -           60         -         -         -         -         -         101         123         145         -           65         -         -         -         -         -         118         141         -           Coefficient of performance (C.O.P.)           30         1.82         2.14         2.60         3.20         3.97         4.91         6.10         7.63         -           35         1.50         1.80         2.22         2.75         3.39         4.17         5.09         6.20         -           40         -         1.48         1.86         2.34         2.91         3.57         4.32         5.19         -           45         -         -         1.53         1.97         2.48         3.05         3.70         4.41         -           50         -         -         -         1.62         2.08         2.59         3.16         3	40	=	52	63	77	93	112	132	155	_
55         -         -         -         -         85         105         126         148         -           60         -         -         -         -         101         123         145         -           65         -         -         -         -         -         118         141         -           Coefficient of performance (C.O.P.)           30         1.82         2.14         2.60         3.20         3.97         4.91         6.10         7.63         -           35         1.50         1.80         2.22         2.75         3.39         4.17         5.09         6.20         -           40         -         1.48         1.86         2.34         2.91         3.57         4.32         5.19         -           45         -         -         1.53         1.97         2.48         3.05         3.70         4.41         -           50         -         -         -         1.62         2.08         2.59         3.16         3.76         -           55         -         -         -         1.70         2.17         2.67         3.21         - </td <td>45</td> <td>-</td> <td>-</td> <td>60</td> <td>75</td> <td>91</td> <td>110</td> <td>131</td> <td>153</td> <td>-</td>	45	-	-	60	75	91	110	131	153	-
60         -         -         -         -         -         101         123         145         -           65         -         -         -         -         -         118         141         -           Coefficient of performance (C.O.P.)           30         1.82         2.14         2.60         3.20         3.97         4.91         6.10         7.63         -           35         1.50         1.80         2.22         2.75         3.39         4.17         5.09         6.20         -           40         -         1.48         1.86         2.34         2.91         3.57         4.32         5.19         -           45         -         -         1.53         1.97         2.48         3.05         3.70         4.41         -           50         -         -         -         1.62         2.08         2.59         3.16         3.76         -           55         -         -         -         1.70         2.17         2.67         3.21         -           60         -         -         -         -         1.78         2.23         2.71         -	50	=	-	-	72	89	108	129	151	_
60         -         -         -         -         -         101         123         145         -           65         -         -         -         -         -         118         141         -           Coefficient of performance (C.O.P.)           30         1.82         2.14         2.60         3.20         3.97         4.91         6.10         7.63         -           35         1.50         1.80         2.22         2.75         3.39         4.17         5.09         6.20         -           40         -         1.48         1.86         2.34         2.91         3.57         4.32         5.19         -           45         -         -         1.53         1.97         2.48         3.05         3.70         4.41         -           50         -         -         -         1.62         2.08         2.59         3.16         3.76         -           55         -         -         -         1.70         2.17         2.67         3.21         -           60         -         -         -         -         1.78         2.23         2.71         -		-	-	-	-					-
Coefficient of performance (C.O.P.)   30		-	-	-	-		101	123		-
Coefficient of performance (C.O.P.)  30		-	-	-	-	-	-		1	-
30         1.82         2.14         2.60         3.20         3.97         4.91         6.10         7.63         -           35         1.50         1.80         2.22         2.75         3.39         4.17         5.09         6.20         -           40         -         1.48         1.86         2.34         2.91         3.57         4.32         5.19         -           45         -         -         1.53         1.97         2.48         3.05         3.70         4.41         -           50         -         -         -         1.62         2.08         2.59         3.16         3.76         -           55         -         -         -         1.70         2.17         2.67         3.21         -           60         -         -         -         -         1.78         2.23         2.71         -	•									
35         1.50         1.80         2.22         2.75         3.39         4.17         5.09         6.20         -           40         -         1.48         1.86         2.34         2.91         3.57         4.32         5.19         -           45         -         -         1.53         1.97         2.48         3.05         3.70         4.41         -           50         -         -         -         1.62         2.08         2.59         3.16         3.76         -           55         -         -         -         1.70         2.17         2.67         3.21         -           60         -         -         -         -         1.78         2.23         2.71         -	· ·	•		1 0.00	1 0	1 0	1	1 012	<b> </b>	
40     -     1.48     1.86     2.34     2.91     3.57     4.32     5.19     -       45     -     -     1.53     1.97     2.48     3.05     3.70     4.41     -       50     -     -     -     1.62     2.08     2.59     3.16     3.76     -       55     -     -     -     1.70     2.17     2.67     3.21     -       60     -     -     -     -     1.78     2.23     2.71     -			1		1	+				
45     -     -     1.53     1.97     2.48     3.05     3.70     4.41     -       50     -     -     -     1.62     2.08     2.59     3.16     3.76     -       55     -     -     -     -     1.70     2.17     2.67     3.21     -       60     -     -     -     -     1.78     2.23     2.71     -										
50     -     -     1.62     2.08     2.59     3.16     3.76     -       55     -     -     -     1.70     2.17     2.67     3.21     -       60     -     -     -     -     1.78     2.23     2.71     -				1	+		+	+		
55     -     -     -     1.70     2.17     2.67     3.21     -       60     -     -     -     -     1.78     2.23     2.71     -								•		
60 1.78 2.23 2.71 -		-	<del>  -</del>	-	1.62	+				-
		-	-	-	-					-
65 1.83 2.25 -		-	<u> </u>	-	-	-	1.78			-
	65	-	-	-	-	-	-	1.83	2.25	-
Iominal performance at to = 5 °C, tc = 50 °C Pressure switch settings	Parling apparitu		5,10	10/	<del></del>	Г	Pressure switch		20	h = =/=)

Cooling capacity

Current consumption

Power input

Mass flow

C.O.P.

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

5 405

1 712

3.57

129

3.16

W

W

kg/h

M	aximum HP switch setting	29	bar(g)
M	inimum LP switch setting	0.5	bar(g)
LF	pump down setting	1.3	bar(g)

Sound	power	data
Oouna	POWE	uutu

Sound power level	67	dB(A)	
With accoustic hood	62	dB(A)	

All performance data +/- 5%

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### Danfoss scroll compressor. HRM025T4

### Performance data at 50 Hz, ARI rating conditions

**R22** 

Cond. temp. in				Evapora	ting temperature i	n °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacity	ı in W								
30	2 309	2 696	3 264	4 002	4 898	5 942	7 121	8 425	-
35	-	2 549	3 102	3 813	4 671	5 664	6 782	8 012	-
40	_	-	2 916	3 610	4 439	5 392	6 457	7 623	_
45	_	_	2 695	3 381	4 191	5 112	6 134	7 246	_
50	_	_	-	3 115	3 915	4 815	5 804	6 870	-
55	-	-	-	-	3 601	4 489	5 454	6 484	-
60	-	-	-	-	-	4 123	5 074	6 078	-
65	-	-	-	-	-	-	4 651	5 639	-
D		1		•	•		1		
Power input in V		4.400	4.405	4.470	4.467	4.440	4.404	4.045	
30	1 195	1 189	1 185	1 179	1 167	1 143	1 104	1 045	-
35	-	1 330	1 316	1 306	1 296	1 281	1 257	1 219	-
40	-	-	1 465	1 446	1 432	1 419	1 404	1 381	-
45	-	-	1 639	1 604	1 581	1 566	1 553	1 540	-
50	-	-	-	1 790	1 752	1 727	1 712	1 702	-
55	-	-	-	-	1 952	1 913	1 889	1 876	-
60	-	-	-	-	-	2 129	2 091	2 069	-
65	-	-	-	-	-	-	2 326	2 290	-
Current consum	ption in A								
30	2.95	2.79	2.75	2.78	2.83	2.83	2.74	2.51	-
35	-	3.05	2.95	2.94	2.97	2.98	2.92	2.74	-
40	-	-	3.19	3.13	3.14	3.15	3.11	2.97	-
45	-	-	3.49	3.38	3.35	3.35	3.32	3.22	-
50	-	-	-	3.68	3.61	3.59	3.57	3.49	-
55	-	-	-	-	3.93	3.88	3.85	3.79	-
60	-	-	-	-	-	4.24	4.20	4.15	-
65	-	-	-	-	-	-	4.61	4.55	-
Mass flow in ka	<b>L</b>								
Mass flow in kg/	47	54	65	79	95	114	136	159	
35	-	53	64	78	94	113	134	156	
40		-	63	76	93	111	132	154	
45	-	-	60	74	91	110	130	152	
50		-	-	71	88	107	128	150	
55		_	-	-	85	107	125	147	
60		-	-	-	-	100	123	144	
65	-	_	_	-		-	118	141	
00					_	_	110	141	
Coefficient of pe	•	· ·	1	1	1	Τ	Τ	,	
30	1.93	2.27	2.75	3.39	4.20	5.20	6.45	8.06	-
35	-	1.92	2.36	2.92	3.60	4.42	5.40	6.57	-
40	-	-	1.99	2.50	3.10	3.80	4.60	5.52	-
45	-	-	1.64	2.11	2.65	3.27	3.95	4.71	-
50	-	-	-	1.74	2.23	2.79	3.39	4.04	-
55	-	-	-	-	1.84	2.35	2.89	3.46	-
60	-	-	-	-	-	1.94	2.43	2.94	-
65	-	-	-	-	-	-	2.00	2.46	-

### Nominal performance at to = 7.2 °C, tc = 54.4 °C

reciminal portermance at to 7:2 0, to	U-1		
Cooling capacity	5 945	W	
Power input	1 860	W	
Current consumption	3.80	Α	
Mass flow	135	kg/h	
C.O.P.	3.20		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

### Sound power data

ſ	Sound power level	67	dB(A)
	With accoustic hood	62	dB(A)

All performance data +/- 5%

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tc: Condensing temperature at dew point



### Danfoss scroll compressor. HRM025T4

### Performance data at 60 Hz, EN 12900 rating conditions

**R22** 

-25  w 2 585 2 416 1 430 1 617	-20  3 019 2 846 2 636 1 423 1 591 1 786	-15  3 658 3 466 3 248 2 991 1 419 1 575 1 751	-10  4 488 4 265 4 025 3 756 3 446 1 412 1 563	-5 5 498 5 228 4 953 4 660 4 335 3 968 1 396	0 6 674 6 345 6 021 5 690 5 337 4 952 4 521	5 8 004 7 602 7 216 6 833 6 440 6 023 5 571 5 071	10 9 475 8 987 8 526 8 078 7 630 7 169 6 682 6 157	
2 585 2 416 1 430 1 617	2 846 2 636 - - - - - 1 423 1 591 1 786 - -	3 466 3 248 2 991 1 419 1 575 1 751	4 265 4 025 3 756 3 446 - - - 1 412	5 228 4 953 4 660 4 335 3 968 -	6 345 6 021 5 690 5 337 4 952 4 521	7 602 7 216 6 833 6 440 6 023 5 571	8 987 8 526 8 078 7 630 7 169 6 682 6 157	- - - -
2 585 2 416 1 430 1 617	2 846 2 636 - - - - - - 1 423 1 591 1 786 - -	3 466 3 248 2 991 1 419 1 575 1 751	4 265 4 025 3 756 3 446 - - - 1 412	5 228 4 953 4 660 4 335 3 968 -	6 345 6 021 5 690 5 337 4 952 4 521	7 602 7 216 6 833 6 440 6 023 5 571	8 987 8 526 8 078 7 630 7 169 6 682 6 157	- - - -
2 416 1 430 1 617	2 846 2 636 - - - - - - 1 423 1 591 1 786 - -	3 466 3 248 2 991 1 419 1 575 1 751	4 265 4 025 3 756 3 446 - - - 1 412	5 228 4 953 4 660 4 335 3 968 -	6 345 6 021 5 690 5 337 4 952 4 521	7 602 7 216 6 833 6 440 6 023 5 571	8 987 8 526 8 078 7 630 7 169 6 682 6 157	- - - -
1 430 1 617 -	2 636 1 423 1 591 1 786	3 248 2 991 - - - - - 1 419 1 575 1 751	4 025 3 756 3 446 - - - 1 412	4 953 4 660 4 335 3 968 -	6 021 5 690 5 337 4 952 4 521	7 216 6 833 6 440 6 023 5 571	8 526 8 078 7 630 7 169 6 682 6 157	- - - -
1 430 1 617 -		2 991 1 419 1 575 1 751	3 756 3 446 - - - - 1 412	4 660 4 335 3 968 - -	5 690 5 337 4 952 4 521	6 833 6 440 6 023 5 571	8 078 7 630 7 169 6 682 6 157	- - - -
1 430 1 617 - -	1 423 1 591 1 786	- - - - 1 419 1 575 1 751	3 446 - - - - 1 412	4 335 3 968 - -	5 337 4 952 4 521	6 440 6 023 5 571	7 630 7 169 6 682 6 157	- - -
1 430 1 617 - - -	- - - 1 423 1 591 1 786 - -	- - - 1 419 1 575 1 751	- - - 1 412	3 968	4 952 4 521	6 023 5 571	7 169 6 682 6 157	-
	- - 1 423 1 591 1 786 - -	- - 1 419 1 575 1 751	1 412	-	4 521	5 571	6 682 6 157	-
- 1 430 1 617 	1 423 1 591 1 786 -	1 419 1 575 1 751	1 412	-	1		6 157	
1 430 1 617 - - - -	1 423 1 591 1 786 -	1 419 1 575 1 751	1 412		-	5 071		<del>-</del>
1 617	1 591 1 786 - -	1 575 1 751		1 396				
1 617	1 591 1 786 - -	1 575 1 751		1 396				
1 617	1 591 1 786 - -	1 575 1 751			1 368	1 321	1 251	_
	1 786 - -	1 751		1 551	1 533	1 503	1 458	_
	-		1 728	1 712	1 697	1 678	1 651	_
	-	1 958	1 916	1 888	1 870	1 855	1 839	_
-		-	2 136	2 091	2 061	2 043	2 031	_
-	-	-	-	2 327	2 280	2 251	2 236	_
	_	-	-	-	2 536	2 489	2 464	_
	-		-	_	-	2 767	2 724	_
					I	2707		
n in A								
2.72	2.57	2.54	2.56	2.61	2.61	2.53	2.31	-
3.03	2.81	2.71	2.71	2.73	2.75	2.69	2.52	-
-	3.10	2.94	2.89	2.89	2.90	2.86	2.73	-
-	-	3.22	3.11	3.08	3.08	3.06	2.96	-
-	-	_	3.39	3.32	3.30	3.28	3.21	-
-	-	-	-	3.62				-
-	-	-	-	-			t	_
-	-	-	-	-	-	4.24	4.19	-
			•		•	1	<u>'</u>	
56	65	78	94	114	137	162	190	-
55	64	77	93	112	135	160	187	-
-	61	75	91	111	133	158	184	-
-	-	72	89	109	131	155	182	-
-	-	-	86	106	129	153	179	-
-	-	-	-	102	125	150	177	-
-	-	-	-	-	121	146	173	-
-	-	-	-	-	-	141	169	-
•								
· ,	•	0.50	0.40	0.01	4.00	0.00	7.5-	
					+		t	-
							1	-
						1	1	-
								-
-					+		t	-
-	-	-	-			1		-
-	-	-	-	-				-
-	-	-	-	-	-	1.83	2.26	-
	56 55 - - - - - - 1.81 1.49 - - -		56 65 78 55 64 77 - 61 75 72 72 72 72 72 72 75 - 72 - 75 - 75 - 75 - 75 - 75 - 75 - 75 - 75		-       -	-       -       -       -       3.62       3.58         -       -       -       -       3.91         -       -       -       -       -         56       65       78       94       114       137         55       64       77       93       112       135         -       61       75       91       111       133         -       -       72       89       109       131         -       -       -       86       106       129         -       -       -       -       102       125         -       -       -       -       121         -       -       -       -       121         -       -       -       -       -         -       -       -       -       -         -       -       -       -       -         -       -       -       -       -         -       -       -       -       -         -       -       -       -       -         -       -       -       -       -	-       -       -       -       3.62       3.58       3.55         -       -       -       -       -       3.91       3.87         -       -       -       -       -       4.24         56       65       78       94       114       137       162         55       64       77       93       112       135       160         -       61       75       91       111       133       158         -       -       72       89       109       131       155         -       -       -       86       106       129       153         -       -       -       -       102       125       150         -       -       -       -       121       146         -       -       -       -       141         mance (C.O.P.)         1.81       2.12       2.58       3.18       3.94       4.88       6.06         1.49       1.79       2.20       2.73       3.37       4.14       5.06         -       1.48       1.85       2.33       2.89       3.55	

Mass flow C.O.P.

Cooling capacity

Current consumption

Power input

Rating conditions : Superheat = 10 K , Subcooling = 0 K

6 440

2 043

3.28

153

3.15

W

W

kg/h

M	aximum HP switch setting	29	bar(g)
M	inimum LP switch setting	0.5	bar(g)
LF	pump down setting	1.3	bar(g)

Sound power data	Sound	power	data
------------------	-------	-------	------

Sound power level	71	dB(A)	
With accoustic hood	66	dB(A)	

All performance data +/- 5%

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to: Evaporating temperature at dew point tc: Condensing temperature at dew point



### Danfoss scroll compressor. HRM025T4

### Performance data at 60 Hz, ARI rating conditions

**R22** 

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
				•					
Cooling capacity	y in W								
30	2 745	3 204	3 879	4 756	5 821	7 061	8 462	10 011	-
35	-	3 031	3 688	4 534	5 554	6 735	8 063	9 526	-
40	-	-	3 469	4 295	5 281	6 414	7 681	9 068	-
45	-	-	3 208	4 025	4 989	6 086	7 303	8 626	-
50	-	-	-	3 712	4 664	5 737	6 914	8 185	-
55	-	-	-	-	4 293	5 352	6 502	7 731	-
60	-	-	-	-	-	4 919	6 053	7 252	-
65	-	-	-	-	-	-	5 553	6 734	-
Power input in V	v			T	•	1		, ,	
30	1 430	1 423	1 419	1 412	1 396	1 368	1 321	1 251	-
35	-	1 591	1 575	1 563	1 551	1 533	1 503	1 458	-
40	-	-	1 751	1 728	1 712	1 697	1 678	1 651	-
45	-	-	1 958	1 916	1 888	1 870	1 855	1 839	-
50	-	-	-	2 136	2 091	2 061	2 043	2 031	-
55	-	-	-	-	2 327	2 280	2 251	2 236	-
60	-	-	-	-	-	2 536	2 489	2 464	-
65	-	-	-	-	-	-	2 767	2 724	-
Current consum	ption in A								
30	2.72	2.57	2.54	2.56	2.61	2.61	2.53	2.31	-
35	-	2.81	2.71	2.71	2.73	2.75	2.69	2.52	-
40	-	-	2.94	2.89	2.89	2.90	2.86	2.73	-
45	-	-	3.22	3.11	3.08	3.08	3.06	2.96	-
50	-	-	-	3.39	3.32	3.30	3.28	3.21	-
55	-	-	-	-	3.62	3.58	3.55	3.49	-
60	-	-	-	-	-	3.91	3.87	3.82	-
65	-	-	-	-	-	-	4.24	4.19	-
				•					
Mass flow in kg/	'h								
30	56	65	77	94	113	136	161	189	-
35	-	63	76	92	112	134	159	186	-
40	-	-	74	91	110	132	157	183	-
45	-	-	72	89	108	130	155	181	-
50	-	-	-	85	105	128	152	178	-
55	-	-	-	-	101	124	149	176	-
60	-	-	-	-	-	120	145	172	-
65	-	-	-	-	-	-	140	168	-
				•		1	-		
Coefficient of pe	erformance (C.C	).P.)							
30	1.92	2.25	2.73	3.37	4.17	5.16	6.40	8.00	-
35	-	1.91	2.34	2.90	3.58	4.39	5.36	6.53	-
40	-	-	1.98	2.49	3.09	3.78	4.58	5.49	-
45	-	-	1.64	2.10	2.64	3.25	3.94	4.69	-
50	-	-	-	1.74	2.23	2.78	3.38	4.03	-
55	_	_	_	-	1.84	2.35	2.89	3.46	-
1	_	-	-	-	-	1.94	2.43	2.94	-
60									

### Nominal performance at to = 7.2 °C, tc = 54.4 °C

	• •		
Cooling capacity	7 087	W	
Power input	2 217	W	
Current consumption	3.50	Α	
Mass flow	161	kg/h	
C.O.P.	3.20		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

### Sound power data

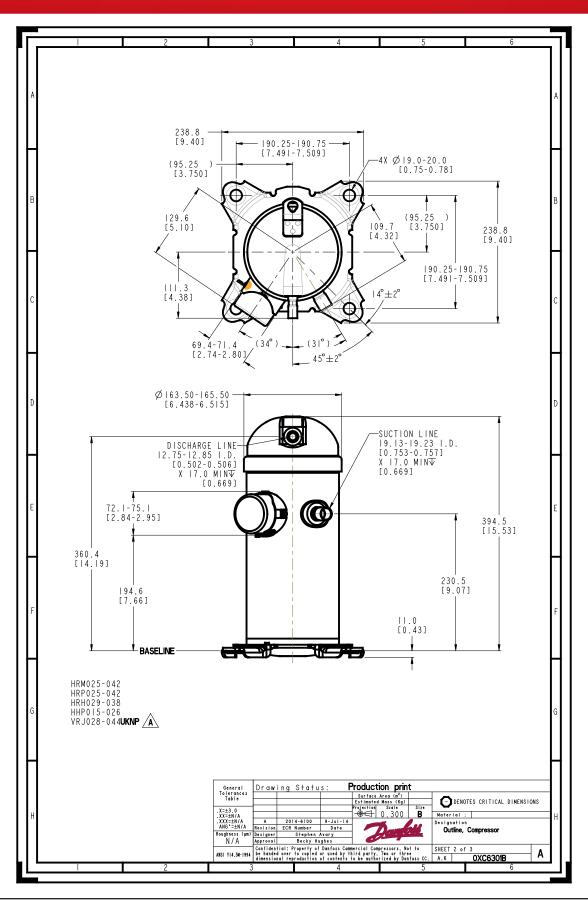
Sound power level	71	dB(A)
With accoustic hood	66	dB(A)

All performance data +/- 5%

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tc: Condensing temperature at dew point





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