ENGINEERING



Datasheets

Danfoss scroll compressors **H series**





Datasheet, technical data

Danfoss scroll compressor, HRM032T4

General Characteristics

Model number (on compressor nameplate)	HRM032T4LP6			
Code number for Singlepack*	120U2748			
Code number for Industrial pack**	120U2745			
Drawing number	0XC6301B-2			
Suction and discharge connections	Brazed			
Suction connection	3/4 " ODF			
Discharge connection	1/2 " ODF			
Oil sight glass	None			
Oil equalisation connection	None			
Oil drain connection	None			
LP gauge port	None			
IPR valve	Yes			
Swept volume	43.43 cm3/rev			
Displacement @ Nominal speed	7.6 m3/h @ 2900 rpm - 9.1 m3/h @ 3500 rpm			
Net weight	30.8 kg			
Oil charge	1.06 litre, Alkylbenzene			
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)			
Maximum differential test pressure	- bar			
Maximum number of starts per hour	-			
Refrigerant charge limit	3.63 kg			
Approved refrigerants	R22			

Electrical Characteristics

Licetifear enaracteristics	
Nominal voltage	380-415V/3/50Hz - 460V/3/60Hz
Voltage range	342-457 V @ 50Hz - 414-506 V @ 60Hz
Winding resistance between phases 1-2 +/- 7% at 25℃	4.664 Ω
Winding resistance between phases 1-3 +/- 7% at 25℃	3.422 Ω
Winding resistance between phases 2-3 +/- 7% at 25°C	4.664 Ω
Rated Load Amps (RLA)	6,1 A
Maximum Continuous Current (MCC)	9,5 A
Locked Rotor Amps (LRA)	45 A
Motor protection	Internal overload protector

Recommended Installation torques

Oil sight glass	52.5 Nm		
Power connections / Earth connection	0 Nm / 0 Nm		

Parts shipped with compressor

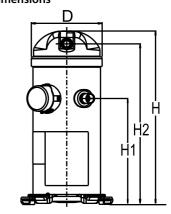
1 arts shipped with compressor	
Mounting kit with grommets and sleeves	
Initial oil charge	l
Installation instructions	l

Approvals: CE certified, UL certified (file SA11565), -

*Singlepack: Compressor in cardboard box

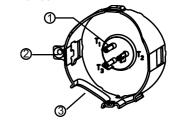
**Industrial pack: 12 or 16 Unboxed compressors on pallet

Dimensions



D=164.5 mm H=413 mm H1=250 mm H2=379 mm H3=- mm

Terminal box



IP22

3:

Spade connectors 1/4"
 Earth connection

Power cable passage



Datasheet, accessories and spare parts

Danfoss scroll compressor, HRM032T4

Rotolock accessories, suction side	Code no.
Solder sleeve, P04 (1-1/4" Rotolock, 3/4" ODF)	8153008
Angle adapter, C04 (1-1/4" Rotolock, 3/4" ODF)	8168006
Rotolock valve, V04 (1-1/4" Rotolock, 3/4" ODF)	8168029
Gasket, 1-1/4"	8156131

Rotolock accessories, discharge side Code no. Solder sleeve, P06 (1" Rotolock, 1/2" ODF) 8153007 Angle adapter, C06 (1" Rotolock, 1/2" ODF) 8168007 Rotolock valve, V06 (1" Rotolock, 1/2" ODF) 8168031 Gasket, 1" 8156130

op Opp

Solder sleeve adapter set

Rotolock accessories, sets	Code no.
Solder sleeve adapter set (1-1/4" Rotolock, 3/4" ODF), (1" Rotolock, 1/2" ODF)	120Z0126
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009

1: Rotolock adapter (Suc & Dis)

- 2: Gasket (Suc & Dis)
- 3: Solder sleeve (Suc & Dis)
- 4: Rotolock nut (Suc & Dis)

Oil / lubricants	Code no.

Crankcase heaters	Code no.
Belt type crankcase heater, 40 W, 230 V, CE mark, UL	120Z0055
Belt type crankcase heater, 40 W, 400 V, CE mark, UL	120Z0056

Miscellaneous accessories	Code no.
Acoustic hood	120Z5043
Discharge thermostat kit	7750009
IP54 upgrade kit	118U0056

Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Mounting kit, including 1 bolt, 1 sleeve, 1 washer	120Z5031
No translation for 120Z5015	120Z5015



Danfoss scroll compressor. HRM032T4

Performance data at 50 Hz, EN 12900 rating conditions

R22

Cond. temp. in	emp. in Evaporating temperature in °C (to)								
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacity	v in W								
30	2 794	3 256	3 950	4 856	5 959	7 241	8 685	10 273	-
35	2 619	3 081	3 758	4 634	5 690	6 909	8 275	9 769	_
40	-	2 860	3 535	4 392	5 414	6 584	7 885	9 299	_
45	_	-	3 263	4 115	5 117	6 251	7 500	8 847	-
50	_	_	-	3 788	4 782	5 893	7 103	8 397	-
55	_	-	-	-	4 394	5 494	6 679	7 931	_
60	-	-	-	-	-	5 040	6 211	7 435	-
65	-	-	-	-	-	-	5 685	6 892	-
Į.		ı		1		1	•		
Power input in V		T		1			T	1	
30	1 294	1 249	1 247	1 279	1 335	1 402	1 472	1 533	-
35	1 508	1 452	1 436	1 450	1 484	1 525	1 565	1 592	-
40	-	1 653	1 634	1 642	1 665	1 692	1 714	1 720	-
45	-	-	1 828	1 841	1 866	1 891	1 907	1 902	-
50	-	-	-	2 034	2 072	2 108	2 129	2 126	-
55	-	-	-	-	2 272	2 329	2 368	2 380	-
60	-	-	-	-	-	2 542	2 611	2 648	-
65	-	-	-	-	-	-	2 844	2 919	-
Current consum	ption in A								
30	3.61	3.63	3.66	3.69	3.71	3.74	3.75	3.75	-
35	3.82	3.82	3.84	3.86	3.90	3.93	3.96	3.98	-
40	-	4.06	4.06	4.08	4.10	4.14	4.18	4.22	-
45	-	-	4.34	4.34	4.36	4.39	4.44	4.49	-
50	-	-	-	4.67	4.67	4.70	4.75	4.81	-
55	-	-	-	-	5.07	5.08	5.12	5.18	-
60	-	-	-	-	-	5.55	5.58	5.64	-
65	-	-	-	-	-	-	6.14	6.18	-
Mass flow in kg/	h								
30	61	70	84	102	123	148	176	206	
35	59	69	83	101	122	147	174	203	<u>-</u>
40	-	67	81	100	121	146	172	201	_
45	<u>-</u>	-	78	97	119	144	171	199	-
50	_	-	-	94	117	142	169	197	-
55	-	_	-	-	113	139	166	195	-
60	-	-	_	-	-	134	163	193	_
65	-	-	-	-	-	-	158	189	-
•			•		•		•		
Coefficient of pe	•		0.47	2.00	4.40	5.40	F 00	0.70	
30	2.16	2.61	3.17	3.80	4.46	5.16	5.90	6.70	-
35	1.74	2.12	2.62	3.19	3.84	4.53	5.29	6.14	-
40	-	1.73	2.16	2.67	3.25	3.89	4.60	5.41	-
45	-	-	1.79	2.24	2.74	3.31	3.93	4.65	-
50	-	-	-	1.86	2.31	2.80	3.34	3.95	-
55	-	-	-	-	1.93	2.36	2.82	3.33	-
60	-	-	-	-	-	1.98	2.38	2.81	-
65	-	-	-	-	-	-	2.00	2.36	-

Nominal performance at to = 5 °C, tc = 50 °C

	•• •	
Cooling capacity	7 103	W
Power input	2 129	W
Current consumption	4.75	Α
Mass flow	169	kg/h
C.O.P.	3.34	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

All performance data +/- 5%

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tc: Condensing temperature at dew point



Danfoss scroll compressor. HRM032T4

Performance data at 50 Hz, ARI rating conditions

R22

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
`aaling aanaaitu	in W								
30	2 967	3 456	4 188	5 145	6 310	7 662	9 183	10 855	-
35	-	3 281	3 999	4 926	6 044	7 334	8 777	10 355	_
40	<u>-</u>	-							
45	<u>-</u>	-	3 776 3 501	4 687	5 773 5 479	7 015 6 687	8 394 8 016	9 891 9 448	
		-	- 3 50 1	4 411					-
50				4 080	5 145	6 333	7 627	9 008	
55	-	-	-	-	4 755	5 938	7 210	8 554	-
60	-	-	-	-	-	5 483	6 749	8 069	-
65	-	-	-	-	-	-	6 225	7 537	-
Power input in W	1	1	1	T	T	1	T	1	
30	1 294	1 249	1 247	1 279	1 335	1 402	1 472	1 533	-
35	-	1 452	1 436	1 450	1 484	1 525	1 565	1 592	-
40	-	-	1 634	1 642	1 665	1 692	1 714	1 720	-
45	-	-	1 828	1 841	1 866	1 891	1 907	1 902	-
50	-	-	-	2 034	2 072	2 108	2 129	2 126	-
55	-	-	-	-	2 272	2 329	2 368	2 380	-
60	-	-	-	-	-	2 542	2 611	2 648	-
65	-	-	-	-	-	-	2 844	2 919	-
Current consum	otion in A								
30	3.61	3.63	3.66	3.69	3.71	3.74	3.75	3.75	-
35	-	3.82	3.84	3.86	3.90	3.93	3.96	3.98	-
40	-	-	4.06	4.08	4.10	4.14	4.18	4.22	-
45	-	-	4.34	4.34	4.36	4.39	4.44	4.49	-
50	-	-	-	4.67	4.67	4.70	4.75	4.81	-
55	-	-	-	-	5.07	5.08	5.12	5.18	-
60	-	-	-	-	-	5.55	5.58	5.64	-
65	-	-	-	-	-	-	6.14	6.18	-
Maga flaw in ka/h		1	•	•	•	•	•		
Mass flow in kg/h	61	70	83	101	123	147	175	205	_
35	-	69	83	100	123	147	173	203	-
40	-	-	81	99	121	145	173	202	-
45	<u>-</u>	-	78	99	119	143	171	198	
50							168	196	
		-	-	93	116	141			-
55	-	-	-	-	112	138	166	194	-
60	-	-	-	-	-	134	162	192	-
65	-	-	-	-	-	-	157	188	-
Coefficient of pe	,			1	ı	1	ı	1	
30	2.29	2.77	3.36	4.02	4.73	5.46	6.24	7.08	-
35	-	2.26	2.78	3.40	4.07	4.81	5.61	6.50	-
40	-	-	2.31	2.85	3.47	4.14	4.90	5.75	-
45	-	-	1.92	2.40	2.94	3.54	4.20	4.97	-
50	-	-	-	2.01	2.48	3.01	3.58	4.24	-
55	-	-	-	-	2.09	2.55	3.04	3.59	-
60	-	-	-	-	-	2.16	2.58	3.05	-
G.E.							2.10	2.50	

Nominal performance at to = 7.2 °C, tc = 54.4 °C

	• •		
Cooling capacity	7 847	W	
Power input	2 347	W	
Current consumption	5.10	Α	
Mass flow	178	kg/h	
C.O.P.	3.34		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

2.58

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

All performance data +/- 5%

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tc: Condensing temperature at dew point



Danfoss scroll compressor. HRM032T4

Performance data at 60 Hz, EN 12900 rating conditions

R22

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacity		0.070	4.700	5.770	7.004	0.000	40.004	40.044	
30	3 324	3 876	4 700	5 776	7 084	8 606	10 321	12 211	-
35	3 113	3 664	4 468	5 505	6 757	8 204	9 827	11 605	-
40	-	3 400	4 199	5 213	6 424	7 811	9 356	11 039	-
45	-	-	3 874	4 880	6 064	7 407	8 890	10 493	-
50	-	-	-	4 489	5 662	6 975	8 410	9 947	-
55	-	-	-	-	5 198	6 496	7 898	9 385	-
60	-	-	-	-	-	5 953	7 336	8 786	-
65	-	-	-	-	-	-	6 706	8 132	-
Power input in V	v								
30	1 590	1 543	1 541	1 574	1 633	1 709	1 792	1 874	-
35	1 844	1 781	1 759	1 769	1 801	1 847	1 898	1 943	_
40	-	2 018	1 989	1 989	2 008	2 037	2 067	2 089	_
45	-	-	2 215	2 217	2 236	2 261	2 284	2 295	-
50	-	-	-	2 438	2 469	2 503	2 532	2 546	
55	-	-	_	-	2 691	2 748	2 795	2 825	_
60	-	_	-	-	-	2 977	3 057	3 115	
65	-	_	_	-	-	-	3 301	3 400	
		1		ı	l	1	0 001	0 100	
Current consum	ption in A								
30	3.39	3.42	3.44	3.47	3.50	3.52	3.53	3.53	-
35	3.59	3.60	3.61	3.64	3.67	3.70	3.73	3.75	_
40	-	3.82	3.82	3.84	3.86	3.90	3.94	3.98	_
45	-	-	4.09	4.08	4.10	4.13	4.18	4.23	_
50	-	-	-	4.40	4.40	4.42	4.47	4.53	_
55	_	_	_	-	4.77	4.78	4.82	4.88	_
60	-	_	_	_	-	5.23	5.25	5.30	-
65	-	_	_	-	-	-	5.78	5.82	-
		I.	L	I.	l		1		
Mass flow in kg/	/h								
30	73	83	100	121	147	176	209	244	_
35	71	82	99	120	145	174	206	241	_
40	-	79	97	118	144	173	204	238	_
45	-	-	93	116	142	171	202	236	_
50	-	-	-	111	138	168	200	234	_
55	-	-	-	-	133	164	197	231	_
60	-	-	-	-	-	159	193	228	-
65	-	-	_	-	_	-	187	223	
		<u> </u>	1	1	1	<u>.</u>			
· · · · · · · · · · · · · · · · · · ·	erformance (C.C	· ·	0.05	0.07	101	504	5.70	0.50	
30	2.09	2.51	3.05	3.67	4.34	5.04	5.76	6.52	-
35	1.69	2.06	2.54	3.11	3.75	4.44	5.18	5.97	-
40	-	1.68	2.11	2.62	3.20	3.83	4.53	5.28	-
45	-	-	1.75	2.20	2.71	3.28	3.89	4.57	-
50	-	-	-	1.84	2.29	2.79	3.32	3.91	-
	-	-	-	-	1.93	2.36	2.83	3.32	-
55				1	1	2.00	2.40	2 02	-
55 60 65	-	-	-	-	-	2.00	2.40	2.82	

Cooling capacity

Current consumption

Power input

Mass flow

C.O.P.

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

8 410

2 532

4.47

200

3.32

W

W

kg/h

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

All performance data +/- 5%

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Danfoss scroll compressor. HRM032T4

Performance data at 60 Hz, ARI rating conditions

R22

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacity	in W								
30	3 530	4 113	4 983	6 120	7 501	9 105	10 913	12 902	_
35	-	3 902	4 754	5 853	7 178	8 709	10 423	12 301	_
40			4 485	5 563	6 849	8 321	9 959	11 742	_
45		-	4 156	5 230	6 493	7 924	9 501	11 205	
50		-	-	4 835	6 091	7 497	9 030	10 671	
55		-	-	-	5 624	7 021	8 527	10 121	
60						6 476	7 970	9 535	
65	-	-	-	-	-		7 343	8 893	-
00	-			-	_		7 040	0 000	
Power input in W	<u> </u>	1		,		1	r	,	
30	1 590	1 543	1 541	1 574	1 633	1 709	1 792	1 874	-
35	-	1 781	1 759	1 769	1 801	1 847	1 898	1 943	-
40	-	-	1 989	1 989	2 008	2 037	2 067	2 089	-
45	-	-	2 215	2 217	2 236	2 261	2 284	2 295	-
50	-	-	-	2 438	2 469	2 503	2 532	2 546	-
55	-	-	-	-	2 691	2 748	2 795	2 825	-
60	-	-	-	-	-	2 977	3 057	3 115	-
65	-	-	-	-	-	-	3 301	3 400	-
Current consum	otion in A								
30	3.39	3.42	3.44	3.47	3.50	3.52	3.53	3.53	_
35	-	3.60	3.61	3.64	3.67	3.70	3.73	3.75	-
40	-	-	3.82	3.84	3.86	3.90	3.94	3.98	-
45	-	-	4.09	4.08	4.10	4.13	4.18	4.23	-
50	-	-	-	4.40	4.40	4.42	4.47	4.53	-
55	-	-	_	-	4.77	4.78	4.82	4.88	-
60	-	_	_	_	-	5.23	5.25	5.30	-
65	-	_	_	_	_	-	5.78	5.82	_
				ı	<u>I</u>			****	
Mass flow in kg/l		1	T		1	1		1	
30	72	83	99	120	146	175	208	243	-
35	-	82	98	119	145	173	205	240	-
40	-	-	96	118	143	172	203	237	-
45	-	-	93	115	141	170	201	235	-
50	-	-	-	111	138	167	199	232	-
55	-	-	-	-	133	163	196	230	-
60	-	-	-	-	-	158	191	226	-
65	-	-	-	-	-	-	186	222	-
Coefficient of pe	rformance (C. () P)							
30	2.22	2.67	3.23	3.89	4.59	5.33	6.09	6.88	_
35	-	2.19	2.70	3.31	3.98	4.71	5.49	6.33	_
40	-	-	2.70	2.80	3.41	4.71	4.82	5.62	-
45			1.88	2.36		3.50		4.88	
50	-	-	-	1.98	2.90 2.47	2.99	4.16 3.57	4.88	-
	-	-	_						-
55	-	-	-	-	2.09	2.56	3.05	3.58	-
60	-	-	-	-	-	2.18	2.61	3.06	-

Nominal performance at to = 7.2 °C, tc = 54.4 °C

reciminal performance at to 7.2 0, to	U-1	
Cooling capacity	9 283	W
Power input	2 778	W
Current consumption	4.80	Α
Mass flow	211	kg/h
C.O.P.	3.34	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

2.62

Sound power data

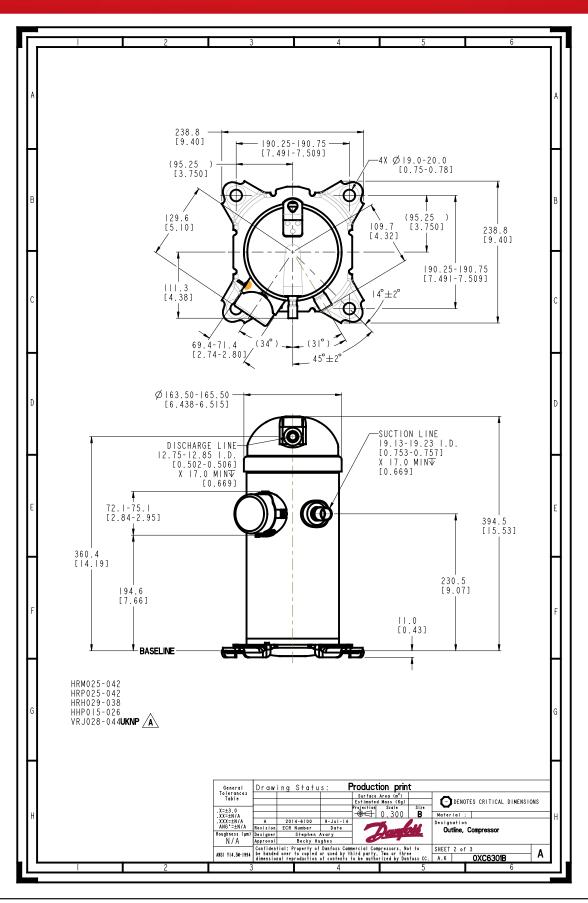
Sound power level	dB(A)
With accoustic hood	dB(A)

All performance data +/- 5%

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tc: Condensing temperature at dew point





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