ENGINEERING



Datasheets

Danfoss scroll compressors **H series**





Datasheet, technical data

Danfoss scroll compressor, HRM032U4

General Characteristics

Model number (on compressor nameplate)		HRM032U4LP6	
Code number for Singlepack*		120U0996	
Code number for Industrial pack**		120U0993	
Drawing number		0XC6301B-2	
Suction and discharge connections		Brazed	
Suction connection		3/4 " ODF	
Discharge connection		1/2 " ODF	
Oil sight glass		None	
Oil equalisation connection		None	
Oil drain connection		None	
LP gauge port		None	
IPR valve		Yes	
Swept volume	43.59 cm3/rev		
Displacement @ Nominal speed	7.6 m3/h @ 2900 rpm -	- 9.2 m3/h @ 3500 rpm	
Net weight	30.8	4 kg	
Oil charge	1.06 litre, Alkylbenzene		
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)		
Maximum differential test pressure	- bar		
Maximum number of starts per hour	-		
Refrigerant charge limit	3.63 kg		
Approved refrigerants	refrigerants R22		

Electrical Characteristics	
Nominal voltage	380-415V/3/50Hz - 460V/3/60Hz
Voltage range	342-457 V @ 50Hz - 414-506 V @ 60Hz
Winding resistance between phases 1-2 +/- 7% at 25°C	4.664 Ω
Winding resistance between phases 1-3 +/- 7% at 25°C	3.422 Ω
Winding resistance between phases 2-3 +/- 7% at 25°C	4.664 Ω
Rated Load Amps (RLA)	6.1 A
Maximum Continuous Current (MCC)	9.5 A
Locked Rotor Amps (LRA)	45 A
Motor protection	Internal overload protector

Recommended Installation torques

Oil sight glass	52.5 Nm	
Power connections / Earth connection	0 Nm / 0 Nm	

Parts shipped with compressor

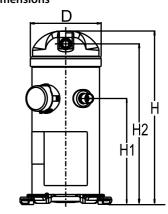
Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

 $\hbox{*Singlepack: Compressor in cardboard box}\\$

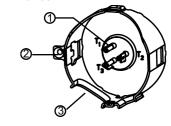
**Industrial pack: 12 or 16 Unboxed compressors on pallet

Dimensions



D=164.5 mm H=413 mm H1=250 mm H2=379 mm H3=- mm

Terminal box



IP22

3:

Spade connectors 1/4"
 Earth connection

Power cable passage



Datasheet, accessories and spare parts

Danfoss scroll compressor, HRM032U4

Rotolock accessories, suction side	Code no.
Solder sleeve, P04 (1-1/4" Rotolock, 3/4" ODF)	8153008
Angle adapter, C04 (1-1/4" Rotolock, 3/4" ODF)	8168006
Rotolock valve, V04 (1-1/4" Rotolock, 3/4" ODF)	8168029
Gasket, 1-1/4"	8156131

Rotolock accessories, discharge side Code no. Solder sleeve, P06 (1" Rotolock, 1/2" ODF) 8153007 Angle adapter, C06 (1" Rotolock, 1/2" ODF) 8168007 Rotolock valve, V06 (1" Rotolock, 1/2" ODF) 8168031 Gasket, 1" 8156130

Solder sleeve adapter set

Rotolock accessories, sets	Code no.
Solder sleeve adapter set (1-1/4" Rotolock, 3/4" ODF), (1" Rotolock, 1/2" ODF)	120Z0126
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009

1: Rotolock adapter (Suc & Dis)

- 2: Gasket (Suc & Dis)
- 3: Solder sleeve (Suc & Dis)
- 4: Rotolock nut (Suc & Dis)

Oil / lubricants	Code no.
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Crankcase heaters	Code no.		
Belt type crankcase heater, 40 W, 230 V, CE mark, UL	120Z0055		
Belt type crankcase heater, 40 W, 400 V, CE mark, UL	120Z0056		

Miscellaneous accessories	Code no.		
Acoustic hood	120Z5043		
Discharge thermostat kit	7750009		
IP54 upgrade kit	118U0056		

Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Mounting kit, including 1 bolt, 1 sleeve, 1 washer	120Z5031
No translation for 120Z5015	120Z5015



Danfoss scroll compressor. HRM032U4

Performance data at 50 Hz, EN 12900 rating conditions

R22

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling consoits	in W								
Cooling capacity 30	2 839	3 316	4 017	4 929	6 037	7 328	8 787	10 401	
35	2 658	3 129	3 811	4 689	5 748	6 976	8 358	9 880	
40	-	2 904	3 577	4 432	5 455	6 631	7 947	9 388	
45		2 904	3 300	4 144	5 141	6 277	7 539	8 912	
50		-	3 300	3 810	4 793	5 900	7 119	8 435	
55		-	-	-	4 395	5 485	6 672	7 942	
60		-	_	-	-	5 018	6 183	7 418	
65	-	-		-	_	-	5 638	6 848	
00							0 000	0 0 4 0	
Power input in W				Т	T			, , , , , , , , , , , , , , , , , , ,	
30	1 500	1 490	1 485	1 479	1 464	1 433	1 381	1 299	-
35	1 725	1 691	1 672	1 659	1 647	1 628	1 596	1 544	-
40	-	1 937	1 894	1 867	1 849	1 834	1 814	1 783	-
45	-	-	2 163	2 113	2 082	2 061	2 046	2 028	-
50	-	-	-	2 409	2 356	2 323	2 303	2 289	-
55	-	-	-	-	2 682	2 628	2 596	2 579	-
60	-	-	-	-	-	2 988	2 936	2 907	-
65	-	-	-	-	-	-	3 334	3 285	-
Current consum	ntion in A								
30	3.97	3.76	3.71	3.75	3.81	3.82	3.70	3.37	_
35	4.44	4.10	3.97	3.96	4.00	4.01	3.93	3.68	_
40	-	4.53	4.30	4.22	4.23	4.24	4.19	4.00	-
45	-	-	4.71	4.55	4.51	4.51	4.47	4.33	-
50	-	_	-	4.96	4.86	4.83	4.80	4.70	-
55	_	_	_	-	5.30	5.23	5.19	5.11	_
60	_	_	_	_	-	5.71	5.65	5.58	_
65	-	_	-	-	-	-	6.20	6.13	-
<u>"</u>		•		U.			1		
Mass flow in kg/h	1			1		1	1	, ,	
30	62	71	85	103	125	150	178	209	-
35	60	70	84	102	124	148	176	205	-
40	-	68	82	101	122	147	174	203	-
45	-	-	79	98	120	145	172	200	-
50	-	-	-	95	117	142	169	198	-
55	-	-	-	-	113	139	166	196	-
60	-	-	-	-	-	134	162	192	-
65	-	-	-	-	-	-	157	188	-
Coefficient of per	rformance (C.C).P.)							
30	1.89	2.23	2.70	3.33	4.12	5.11	6.36	8.00	-
35	1.54	1.85	2.28	2.83	3.49	4.29	5.24	6.40	-
40	-	1.50	1.89	2.37	2.95	3.62	4.38	5.27	-
45	-	-	1.53	1.96	2.47	3.05	3.69	4.40	-
50	-	-	-	1.58	2.03	2.54	3.09	3.68	-
55	-	_	-	-	1.64	2.09	2.57	3.08	-
60	-	_	-	_	-	1.68	2.11	2.55	-
		1	1	+	1	+	+		

Nominal performance at to = 5 °C, tc = 50 °C

-,		
Cooling capacity	7 119	W
Power input	2 303	W
Current consumption	4.80	Α
Mass flow	169	kg/h
C.O.P.	3.09	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

Sound power data

Sound power level	67	dB(A)
With accoustic hood	62	dB(A)

All performance data +/- 5%

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tc: Condensing temperature at dew point



Danfoss scroll compressor. HRM032U4

Performance data at 50 Hz, ARI rating conditions

R22

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacity	in W								
30	3 015	3 519	4 259	5 222	6 392	7 753	9 291	10 990	_
35	-	3 333	4 055	4 985	6 106	7 405	8 865	10 472	
40		-	3 821	4 730	5 816	7 064	8 459	9 986	
	<u> </u>	_							
45			3 541	4 441	5 504	6 715	8 058	9 517	-
50	-	-	-	4 104	5 156	6 342	7 644	9 049	-
55	-	-	-	-	4 756	5 928	7 203	8 565	-
60	-	-	-	-	-	5 458	6 718	8 050	-
65	-	-	-	-	-	-	6 174	7 489	-
Power input in W	1								
30	1 500	1 490	1 485	1 479	1 464	1 433	1 381	1 299	-
35	-	1 691	1 672	1 659	1 647	1 628	1 596	1 544	-
40	-	-	1 894	1 867	1 849	1 834	1 814	1 783	-
45	-	-	2 163	2 113	2 082	2 061	2 046	2 028	-
50	-	-	-	2 409	2 356	2 323	2 303	2 289	-
55	-	-	-	-	2 682	2 628	2 596	2 579	-
60	-	-	-	-	-	2 988	2 936	2 907	-
65	_	_	_	_	_	-	3 334	3 285	_
00		_		1 -			0 007	0 200	
Current consump	otion in A								
30	3.97	3.76	3.71	3.75	3.81	3.82	3.70	3.37	-
35	-	4.10	3.97	3.96	4.00	4.01	3.93	3.68	-
40	-	-	4.30	4.22	4.23	4.24	4.19	4.00	-
45	-	-	4.71	4.55	4.51	4.51	4.47	4.33	-
50	-	_	_	4.96	4.86	4.83	4.80	4.70	-
55	-	_	-	-	5.30	5.23	5.19	5.11	_
60	-	-	-	-	-	5.71	5.65	5.58	_
65	-	_	_	_	_	-	6.20	6.13	_
		1	1		I	I	1		
Mass flow in kg/h	1								
30	61	71	85	103	124	149	177	207	-
35	-	70	84	102	123	147	175	204	-
40	-	-	82	100	121	146	173	202	-
45	-	-	79	98	119	144	171	199	-
50	-	-	-	94	116	141	168	197	-
55	-	-	-	-	112	138	165	195	-
60	-	-	-	-	-	133	161	191	-
65	-	-	-	-	-	-	156	187	-
Coefficient of	former == 10 0	\ D \							
Coefficient of per	2.01	2.36	2.87	3.53	4.37	5.41	6.73	8.46	
35	-	1.97	2.43	3.00		4.55	5.56	6.78	
40			2.43	2.53	3.71				-
	-	-			3.15	3.85	4.66	5.60	-
45	-	-	1.64	2.10	2.64	3.26	3.94	4.69	-
50	-	-	-	1.70	2.19	2.73	3.32	3.95	-
55	-	-	-	-	1.77	2.26	2.77	3.32	-
60	-	-	-	-	-	1.83	2.29	2.77	-
65	-	-	-	-	-	-	1.85	2.28	-

monnia portormanos at to	0,	04.4 0		
Cooling capacity		7 849	W	
Power input		2 550	W	
Current consumption		5.11	Α	
Mass flow		178	kg/h	
C.O.P.		3.08		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

Sound power data

Sound power level	67	dB(A)
With accoustic hood	62	dB(A)

All performance data +/- 5%

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tc: Condensing temperature at dew point



Danfoss scroll compressor. HRM032U4

Performance data at 60 Hz, EN 12900 rating conditions

R22

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
			•	•					
Cooling capacity	/ in W								
30	3 342	3 902	4 727	5 800	7 105	8 624	10 340	12 236	-
35	3 134	3 688	4 490	5 524	6 773	8 220	9 848	11 640	-
40	-	3 428	4 222	5 230	6 437	7 826	9 379	11 080	-
45	-	-	3 903	4 899	6 078	7 422	8 914	10 537	-
50	-	-	-	4 514	5 677	6 989	8 433	9 992	-
55	-	-	-	-	5 216	6 510	7 919	9 427	-
60	-	-	-	-	-	5 966	7 352	8 822	-
65	-	-	-	-	-	-	6 715	8 159	-
Power input in V			1	1					
30	1 744	1 733	1 727	1 720	1 702	1 667	1 606	1 512	-
35	2 003	1 964	1 942	1 927	1 913	1 891	1 854	1 793	-
40	-	2 246	2 196	2 165	2 144	2 126	2 103	2 068	-
45	-	-	2 503	2 446	2 410	2 387	2 368	2 347	-
50	-	-	-	2 784	2 722	2 684	2 661	2 645	-
55	-	-	-	-	3 094	3 031	2 994	2 974	
60	-	-	-	-	-	3 440	3 380	3 347	-
65	-	-	-	-	-	-	3 831	3 775	-
Current consum	•	4.04	1 000	4.00	1.10	1.40	0.07	0.00	
30	4.27	4.04	3.99	4.03	4.10	4.10	3.97	3.63	-
35	4.77	4.41	4.27	4.26	4.30	4.31	4.23	3.96	-
40	-	4.87	4.62	4.54	4.54	4.56	4.50	4.30	-
45	-	-	5.06	4.89	4.85	4.84	4.81	4.66	-
50	-	-	-	5.33	5.23	5.19	5.16	5.05	-
55	-	-	-	-	5.70	5.62	5.58	5.49	-
60	-	-	-	-	-	6.14	6.08	6.00	-
65	-	-	-	-	-	-	6.67	6.59	-
Mass flow in kg/	h								
30	73	84	100	122	147	177	210	245	
35	71	83	99	120	146	175	207	242	
40	-	80	97	119	144	173	205	239	
45		-	94	116	142	171	203	237	_
50	_	_	-	112	139	168	201	235	_
55		_	_	-	134	165	197	232	
60		-	_	-	-	159	193	229	_
65	-	_	-	-	_	-	187	224	_
1		L	ı	ı	1	1	1		
Coefficient of pe	rformance (C.C).P.)							
30	1.92	2.25	2.74	3.37	4.17	5.17	6.44	8.09	-
35	1.56	1.88	2.31	2.87	3.54	4.35	5.31	6.49	-
40	-	1.53	1.92	2.42	3.00	3.68	4.46	5.36	-
45	-	-	1.56	2.00	2.52	3.11	3.76	4.49	-
50	-	-	-	1.62	2.09	2.60	3.17	3.78	-
55	-	-	-	-	1.69	2.15	2.65	3.17	-
60	-	-	-	-	-	1.73	2.18	2.64	-
65	-	-	-	-	-	-	1.75	2.16	-

Nominal performance at to = 5 °C, tc = 50 °C

	.,		
Cooling capacity	8 433	W	
Power input	2 661	W	
Current consumption	5.16	Α	
Mass flow	201	kg/h	
C.O.P.	3.17		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

M	aximum HP switch setting	29	bar(g)
M	inimum LP switch setting	0.5	bar(g)
LF	pump down setting	1.3	bar(g)

Sound power data

Sound power level	71	dB(A)
With accoustic hood	66	dB(A)

All performance data +/- 5%

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tc: Condensing temperature at dew point



Danfoss scroll compressor. HRM032U4

Performance data at 60 Hz, ARI rating conditions

R22

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacity	ı in W								
30	3 550	4 141	5 013	6 146	7 523	9 124	10 933	12 929	-
35	-	3 927	4 778	5 873	7 195	8 726	10 446	12 337	-
40	-	-	4 509	5 581	6 864	8 337	9 984	11 785	-
45	-	-	4 187	5 251	6 508	7 939	9 527	11 252	-
50	-	-	-	4 862	6 108	7 512	9 055	10 719	-
55	-	-	-	-	5 644	7 035	8 549	10 166	-
60	-	-	-	-	-	6 490	7 988	9 574	-
65	-	-	-	-	-	-	7 353	8 922	-
Dower innut in M	v.								
Power input in V		1 722	1 707	1 720	1 702	1.667	1 606	1.510	
30	1 744	1 733	1 727	1 720	1 702	1 667	1 606	1 512	-
35 40	<u> </u>	1 964	1 942	1 927	1 913	1 891	1 854	1 793	<u> </u>
	<u> </u>	-	2 196	2 165	2 144	2 126	2 103	2 068	-
45 50	-	-	2 503	2 446 2 784	2 410 2 722	2 387 2 684	2 368 2 661	2 347 2 645	-
55	-				3 094	3 031	2 994	2 974	<u> </u>
60	-	-	-	-	3 094	3 440	3 380	3 347	-
65	<u> </u>	-	-	-	-	3 440	3 831	3 775	-
03	-			1 -			3 63 1	3775	
Current consum	ption in A								
30	4.27	4.04	3.99	4.03	4.10	4.10	3.97	3.63	-
35	-	4.41	4.27	4.26	4.30	4.31	4.23	3.96	-
40	-	-	4.62	4.54	4.54	4.56	4.50	4.30	-
45	-	-	5.06	4.89	4.85	4.84	4.81	4.66	-
50	-	-	-	5.33	5.23	5.19	5.16	5.05	-
55	-	-	-	-	5.70	5.62	5.58	5.49	-
60	-	-	-	-	-	6.14	6.08	6.00	-
65	•	-	-	-	-	-	6.67	6.59	-
Mass flow in kg/	h								
30	72	84	100	121	146	176	208	244	_
35	-	82	99	120	145	174	206	241	-
40	_	-	97	118	143	172	204	238	-
45	-	-	93	115	141	170	202	236	-
50	-	-	-	111	138	167	199	234	-
55	-	-	-	-	133	164	196	231	_
60	-	-	-	-	-	158	192	227	-
65	-	-	-	-	-	-	186	223	-
				•		•			
Coefficient of pe	•	1		T _	T .	T _	Т .		
30	2.04	2.39	2.90	3.57	4.42	5.47	6.81	8.55	-
35	-	2.00	2.46	3.05	3.76	4.62	5.64	6.88	-
40	-	-	2.05	2.58	3.20	3.92	4.75	5.70	-
45	-	-	1.67	2.15	2.70	3.33	4.02	4.79	-
50	-	-	-	1.75	2.24	2.80	3.40	4.05	-
55	-	-	-	-	1.82	2.32	2.86	3.42	-
60	-	-	-	-	-	1.89	2.36	2.86	-
65	-	-	-	-	-	-	1.92	2.36	-

Cooling capacity

Current consumption

Power input

Mass flow

C.O.P.

Nominal performance at to = 7.2 °C, tc = 54.4 °C

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

Sound	power	data
	P	

Sound power level	71	dB(A)
With accoustic hood	66	dB(A)

All performance data +/- 5%

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W

W

kg/h

9 314

2 941

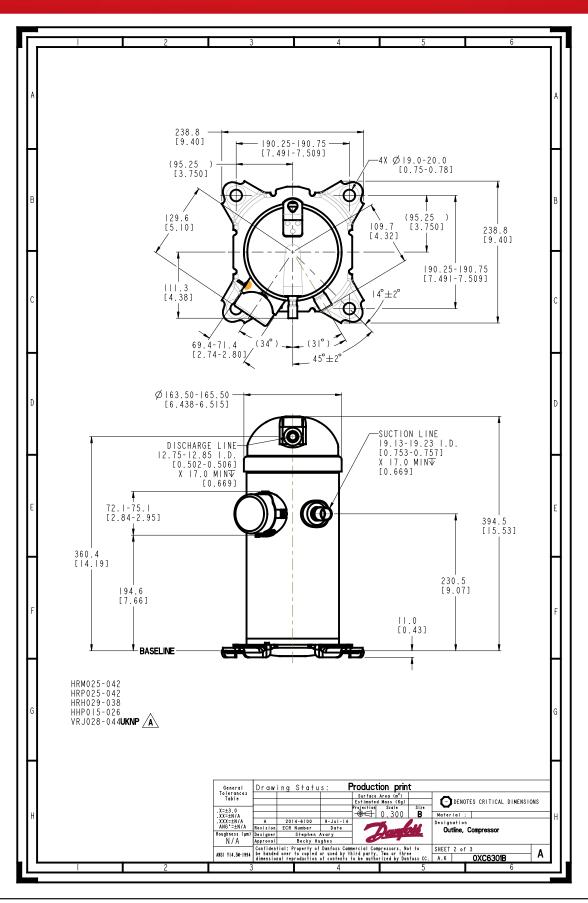
5.50

212

3.17

to: Evaporating temperature at dew point tc: Condensing temperature at dew point





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