ENGINEERING



**Datasheets** 

# Danfoss scroll compressors **H series**





#### Datasheet, technical data

#### Danfoss scroll compressor, HRM042U4

#### **General Characteristics**

Model number (on compressor nameplate)		HRM042U4LP6		
Code number for Singlepack*		120U1031		
Code number for Industrial pack**		120U1028		
Drawing number		0XC6301B-2		
Suction and discharge connections		Brazed		
Suction connection		3/4 " ODF		
Discharge connection		1/2 " ODF		
Oil sight glass		None		
Oil equalisation connection		None		
Oil drain connection		None		
LP gauge port		None		
IPR valve		Yes		
Swept volume	57.19 c	m3/rev		
Displacement @ Nominal speed	9.9 m3/h @ 2900 rpm -	12.0 m3/h @ 3500 rpm		
Net weight	30.8	4 kg		
Oil charge	1.06 litre, Alk	1.06 litre, Alkylbenzene		
Maximum system test pressure Low Side / High side	- bar(g) ,	/ - bar(g)		
Maximum differential test pressure	- bar			
Maximum number of starts per hour		-		
Refrigerant charge limit	3.63	3.63 kg		
Approved refrigerants	R22			

Electrical Characteristics						
Nominal voltage	380-415V/3/50Hz - 460V/3/60Hz					
Voltage range	342-457 V @ 50Hz - 414-506 V @ 60Hz					
Winding resistance between phases 1-2 +/- 7% at 25°C	4.664 Ω					
Winding resistance between phases 1-3 +/- 7% at 25°C	4.660 Ω					
Winding resistance between phases 2-3 +/- 7% at 25°C	3.420 Ω					
Rated Load Amps (RLA)	7.1 A					
Maximum Continuous Current (MCC)	11 A					
Locked Rotor Amps (LRA)	45 A					
Motor protection	Internal overload protector					

#### **Recommended Installation torques**

Oil sight glass	52.5 Nm
Power connections / Earth connection	0 Nm / 0 Nm

#### Parts shipped with compressor

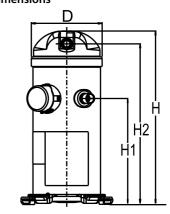
1 dres shipped with compressor						
Mounting kit with grommets and sleeves						
Initial oil charge						
Installation instructions						

Approvals: CE certified, UL certified (file SA11565), -

 $\hbox{*Singlepack: Compressor in cardboard box}\\$ 

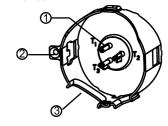
\*\*Industrial pack: 12 or 16 Unboxed compressors on pallet

#### **Dimensions**



D=164.5 mm H=413 mm H1=250 mm H2=379 mm H3=- mm

#### **Terminal box**



IP22

3:

Spade connectors 1/4"
 Earth connection

Power cable passage



#### Datasheet, accessories and spare parts

#### Danfoss scroll compressor, HRM042U4

Rotolock accessories, suction side	Code no.
Solder sleeve, P04 (1-1/4" Rotolock, 3/4" ODF)	8153008
Angle adapter, C04 (1-1/4" Rotolock, 3/4" ODF)	8168006
Rotolock valve, V04 (1-1/4" Rotolock, 3/4" ODF)	8168029
Gasket, 1-1/4"	8156131

## Rotolock accessories, discharge side Code no. Solder sleeve, P06 (1" Rotolock, 1/2" ODF) 8153007 Angle adapter, C06 (1" Rotolock, 1/2" ODF) 8168007 Rotolock valve, V06 (1" Rotolock, 1/2" ODF) 8168031 Gasket, 1" 8156130

### Solder sleeve adapter set

1 2 3 4

Rotolock accessories, sets	Code no.	
Solder sleeve adapter set (1-1/4" Rotolock, 3/4" ODF), (1" Rotolock, 1/2" ODF)	120Z0126	
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009	

1: Rotolock adapter (Suc & Dis)

- 2: Gasket (Suc & Dis)
- 3: Solder sleeve (Suc & Dis)
- 4: Rotolock nut (Suc & Dis)

Oil / lubricants	Code no.
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Crankcase heaters	Code no.		
Belt type crankcase heater, 40 W, 230 V, CE mark, UL	120Z0055		
Belt type crankcase heater, 40 W, 400 V, CF mark, UI	12070056		

Miscellaneous accessories	Code no.
Acoustic hood	120Z5043
Discharge thermostat kit	7750009
IP54 upgrade kit	118U0056

Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Mounting kit, including 1 bolt, 1 sleeve, 1 washer	120Z5031
No translation for 120Z5015	120Z5015



#### Danfoss scroll compressor. HRM042U4

#### Performance data at 50 Hz, EN 12900 rating conditions

**R22** 

Cond. temp. in				Evapora	iting temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Caaling canacity	· im NA/								
Cooling capacity	3 699	4 321	5 234	6 422	7 867	9 549	11 451	13 555	
30		1	1				1		-
35	3 461	4 076	4 963	6 106	7 486	9 085	10 885	12 868	-
40	-	3 778	4 655	5 768	7 099	8 629	10 342	12 218	-
45	-	-	4 291	5 388	6 685	8 162	9 803	11 588	-
50	-	-	-	4 950	6 226	7 665	9 249	10 958	-
55	-	-	-	-	5 705	7 120	8 660	10 308	-
60	-	-	-	-	-	6 508	8 019	9 619	-
65	-	-	-	-	-	-	7 306	8 873	-
Power input in W	ı								
30	1 857	1 845	1 839	1 831	1 812	1 775	1 710	1 610	_
35	2 133	2 092	2 068	2 052	2 036	2 013	1 974	1 910	_
40	-	2 391	2 338	2 305	2 283	2 264	2 240	2 202	_
45	_	-	2 665	2 605	2 566	2 541	2 521	2 499	-
50	_	-	-	2 963	2 898	2 857	2 833	2 816	_
55	_	_	_	-	3 293	3 226	3 187	3 166	_
60		-	-	-	-	3 662	3 597	3 562	
65		-	_	-	-	-	4 077	4 018	
00		ı		1	1	ı	1077	1010	
Current consum	ption in A								
30	4.96	4.70	4.63	4.69	4.76	4.77	4.62	4.22	-
35	5.54	5.13	4.96	4.95	5.00	5.02	4.92	4.61	-
40	-	5.66	5.37	5.28	5.28	5.30	5.23	5.00	-
45	-	-	5.88	5.69	5.64	5.63	5.59	5.42	-
50	-	-	_	6.20	6.08	6.04	6.00	5.87	_
55	-	-	-	-	6.62	6.54	6.49	6.39	_
60	-	_	_	_	-	7.14	7.07	6.98	-
65	-	_	_	-	-	-	7.76	7.67	-
			ı	-1	1		-	-	
Mass flow in kg/	h								
30	80	93	111	135	163	196	232	272	-
35	78	91	110	133	161	193	229	267	-
40	-	88	107	131	159	191	226	264	-
45	-	-	103	128	156	188	223	261	-
50	-	-	-	123	152	185	220	258	-
55	-	-	-	-	146	180	216	254	-
60	-	-	-	-	-	173	211	249	-
65	-	-	-	-	-	-	203	243	-
Operfficient of		\							
30	1.99	2.34	2.85	3.51	4.34	5.38	6.70	8.42	_
35	1.62	1.95	2.40	2.98	3.68	4.51	5.52	6.74	-
40		1.95		2.98			4.62		
	-		1.99	1	3.11	3.81	+	5.55	-
45	-	-	1.61	2.07	2.61	3.21	3.89	4.64	-
50	-	-	-	1.67	2.15	2.68	3.27	3.89	-
55	-	-	-	-	1.73	2.21	2.72	3.26	-
60	-	-	-	-	-	1.78	2.23	2.70	-
65	-	-	-	-	-	-	1.79	2.21	-

#### Nominal performance at to = 5 °C, tc = 50 °C

Cooling capacity	9 249	W
Power input	2 833	W
Current consumption	6.00	Α
Mass flow	220	kg/h
C.O.P.	3.27	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

#### Sound power data

Sound power level	67	dB(A)
With accoustic hood	62	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point



#### Danfoss scroll compressor. HRM042U4

#### Performance data at 50 Hz, ARI rating conditions

**R22** 

Cond. temp. in	Evaporating temperature in °C (to)										
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15		
Cooling capacity	in W										
30	3 929	4 585	5 550	6 805	8 329	10 103	12 108	14 323	_		
35	-	4 340	5 281	6 492	7 953	9 644	11 546	13 639	_		
40		-	4 972	6 155	7 569	9 193	11 009	12 996			
45			4 603	5 775	7 158	8 732	10 477	12 375			
50		-		5 331	6 699	8 239	9 931	11 755			
55		_	-	-	6 173	7 695	9 349	11 117			
60	-	-	-	-	-	7 095	8 712	10 439			
65	-	-	-	-	_	-	8 001	9 703			
00	<u> </u>			<u> </u>		<u> </u>	0 001	9 700			
Power input in W		_		1							
30	1 857	1 845	1 839	1 831	1 812	1 775	1 710	1 610	-		
35	-	2 092	2 068	2 052	2 036	2 013	1 974	1 910	-		
40	-	-	2 338	2 305	2 283	2 264	2 240	2 202	-		
45	-	-	2 665	2 605	2 566	2 541	2 521	2 499	-		
50	-	-	-	2 963	2 898	2 857	2 833	2 816	-		
55	-	-	-	-	3 293	3 226	3 187	3 166	-		
60	-	-	-	-	-	3 662	3 597	3 562	-		
65	-	-	-	-	-	-	4 077	4 018	-		
Current consump			T	1	1	1	1				
30	4.96	4.70	4.63	4.69	4.76	4.77	4.62	4.22	-		
35	-	5.13	4.96	4.95	5.00	5.02	4.92	4.61	-		
40	-	-	5.37	5.28	5.28	5.30	5.23	5.00	-		
45	-	-	5.88	5.69	5.64	5.63	5.59	5.42	-		
50	-	-	-	6.20	6.08	6.04	6.00	5.87	-		
55	-	-	-	-	6.62	6.54	6.49	6.39	-		
60	-	-	-	-	-	7.14	7.07	6.98	-		
65	-	-	-	-	-	-	7.76	7.67	-		
Mass flow in kg/h											
30	80	92	111	134	162	195	231	270			
35	-	91	109	132	160	192	227	266			
40	_	-	107	130	158	190	225	262	_		
45		-	107	127	155	187	222	259			
50		-	-	127	151	184	219	256			
	-	-	-	-		179	219	253			
55 60	-	-	-	-	146	179	209	253	<u> </u>		
65				-			209	248			
00	-	-	-	-	-	-	202	474	-		
Coefficient of per	formance (C.C	D.P.)					1	-			
30	2.12	2.48	3.02	3.72	4.60	5.69	7.08	8.89	-		
35	-	2.07	2.55	3.16	3.91	4.79	5.85	7.14	-		
40	-	-	2.13	2.67	3.32	4.06	4.92	5.90	-		
45	-	-	1.73	2.22	2.79	3.44	4.16	4.95	-		
50	-	-	-	1.80	2.31	2.88	3.51	4.17	-		
55	-	-	-	-	1.87	2.39	2.93	3.51	-		
60	-	-	-	-	-	1.93	2.42	2.93	-		
65	_	-	-	-	-	-	1.96	2.41	-		

No	mina	l performai	nce at to =	₹ 7.2 °C,	tc = 54.4	°C

reciminal portermance at to 7:2 0, to	U-1T U	
Cooling capacity	10 189	W
Power input	3 131	W
Current consumption	6.39	Α
Mass flow	232	kg/h
C.O.P.	3.25	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

#### Sound power data

Sound power level	67	dB(A)	
With accoustic hood	62	dB(A)	

All performance data +/- 5%

tc: Condensing temperature at dew point



#### Danfoss scroll compressor. HRM042U4

#### Performance data at 60 Hz, EN 12900 rating conditions

**R22** 

Cond. temp. in Evaporating temperature in °C (to)									
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
Cooling capacit		5.470	0.070	7,000	0.407	44.440	40.704	40.000	
30	4 434	5 178	6 272	7 696	9 427	11 443	13 721	16 239	-
35	4 154	4 890	5 954	7 325	8 981	10 900	13 058	15 435	-
40	-	4 540	5 592	6 929	8 528	10 367	12 425	14 678	-
45	-	-	5 164	6 484	8 044	9 822	11 797	13 945	-
50	-	-	-	5 967	7 505	9 240	11 149	13 210	-
55	-	-	-	-	6 889	8 597	10 457	12 448	-
60	-	-	-	-	-	7 871	9 699	11 637	-
65	-	-	-	-	-	-	8 851	10 751	-
Power input in \	N								
30	2 262	2 248	2 241	2 230	2 207	2 162	2 084	1 965	_
35	2 588	2 540	2 512	2 493	2 474	2 446	2 398	2 321	_
40	-	2 893	2 831	2 791	2 764	2 741	2 711	2 666	_
45	-	-	3 213	3 141	3 094	3 064	3 041	3 014	-
50	-	-	-	3 559	3 480	3 431	3 402	3 382	_
55	-	-	-	-	3 938	3 858	3 811	3 786	_
60		-	-	-	-	4 361	4 284	4 241	_
65	_	_	_	_	-	-	4 836	4 765	_
		1	1	1	1	1			
Current consum	nption in A								
30	4.96	4.70	4.63	4.69	4.76	4.77	4.62	4.22	-
35	5.54	5.13	4.96	4.95	5.00	5.02	4.92	4.61	_
40	-	5.66	5.37	5.28	5.28	5.30	5.23	5.00	_
45	-	-	5.88	5.69	5.64	5.63	5.59	5.42	_
50	-	_	-	6.20	6.08	6.04	6.00	5.87	_
55	_	_	_	-	6.62	6.54	6.49	6.39	_
60	-	_	_	_	-	7.14	7.07	6.98	-
65	-	_	_	-	-	-	7.76	7.67	-
		L	L	1	l			<u> </u>	
Mass flow in kg	/h								
30	97	111	133	161	195	234	277	324	-
35	94	109	131	160	193	231	274	320	-
40	-	106	129	157	191	229	271	316	_
45	-	-	124	153	188	226	268	314	_
50	_	_	_	148	183	222	265	310	_
55	-	_	_	-	177	217	261	307	_
60	-	-	-	-	-	210	255	302	-
65	-	-	_	-	_	-	246	295	_
				1	1	1			
Coefficient of pe	•		1 000	1 0:-	1 ,	T	1 0	1 0.55	
30	1.96	2.30	2.80	3.45	4.27	5.29	6.58	8.26	-
35	1.60	1.92	2.37	2.94	3.63	4.46	5.45	6.65	-
40	-	1.57	1.98	2.48	3.09	3.78	4.58	5.51	-
45	-	-	1.61	2.06	2.60	3.21	3.88	4.63	-
50	-	-	-	1.68	2.16	2.69	3.28	3.91	-
	-	-	-	-	1.75	2.23	2.74	3.29	-
55				1	-	1.80	2.26	2.74	_
55 60 65	-	-	-	-	-	1.00	1.83	2.26	

Cooling capacity	11 149	W
Power input	3 402	W
Current consumption	6.00	Α
Mass flow	265	kg/h
C.O.P.	3.28	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

#### Sound power data

Sound power level	71	dB(A)
With accoustic hood	66	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point



#### Danfoss scroll compressor. HRM042U4

#### Performance data at 60 Hz, ARI rating conditions

**R22** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	15
-			•	•	-				
Cooling capacity	in W								
30	4 709	5 495	6 651	8 155	9 981	12 107	14 507	17 158	-
35	-	5 207	6 335	7 788	9 541	11 570	13 851	16 360	-
40	-	-	5 973	7 394	9 093	11 045	13 226	15 613	-
45	-	-	5 540	6 949	8 613	10 507	12 608	14 891	-
50	-	-	-	6 427	8 075	9 931	11 971	14 171	-
55	-	-	-	-	7 454	9 291	11 290	13 425	-
60	-	-	-	-	-	8 562	10 538	12 629	-
65	-	-	-	-	-	-	9 692	11 757	-
Power input in W	ı								
	2 262	2 248	2 241	2 230	2 207	2 162	2 084	1 965	_
30 35	-	2 540	2 512	2 493	2 474	2 446	2 398	2 321	-
40		2 540	2 831	2 791	2 764	2 741	2 711	2 666	
								1	
45	-	-	3 213	3 141	3 094	3 064	3 041	3 014	-
50	-	-	-	3 559	3 480	3 431	3 402	3 382	-
55	-	-	-	-	3 938	3 858	3 811	3 786	-
60	-	-	-	-	-	4 361	4 284	4 241	-
65	-	-	-	-	-	-	4 836	4 765	-
Current consum	ption in A								
30	4.96	4.70	4.63	4.69	4.76	4.77	4.62	4.22	-
35	-	5.13	4.96	4.95	5.00	5.02	4.92	4.61	-
40	-	-	5.37	5.28	5.28	5.30	5.23	5.00	-
45	-	-	5.88	5.69	5.64	5.63	5.59	5.42	_
50	_	-	-	6.20	6.08	6.04	6.00	5.87	_
55	-	-	-	-	6.62	6.54	6.49	6.39	-
60	_	_	_	_	-	7.14	7.07	6.98	_
65	-	-	-	-	-	-	7.76	7.67	-
<b>'</b>			•		•	-			
Mass flow in kg/l	1		·	·	·	_		, ,	
30	96	111	133	161	194	233	276	322	-
35	•	109	131	159	192	230	272	318	-
40	-	-	128	156	190	228	270	315	-
45	-	-	124	153	187	225	267	312	-
50	-	-	-	147	182	221	264	309	-
55	-	-	-	-	176	216	259	305	-
60	-	-	-	-	-	209	253	300	-
65	-	-	-	-	-	-	245	293	-
Coefficient of pe	rformance (C (	O D )							
30	2.08	2.44	2.97	3.66	4.52	5.60	6.96	8.73	_
35	-	2.44	2.52	3.12	3.86	4.73	5.78	7.05	
40	-	2.05	2.52	2.65	3.86	4.73	4.88	7.05 5.86	-
	-		1.72	2.05	+	3.43	4.00	4.94	
45 50	-	-	-	1.81	2.78	2.89	3.52	4.94	-
	<u> </u>	-				2.89		t	<u> </u>
55		+	-	-	1.89		2.96	3.55	
60	-	-	-	-	-	1.96	2.46	2.98	-
65	-	-	-	-	-	-	2.00	2.47	

### Nominal performance at to = 7.2 °C, tc = 54.4 °C

		,	• •		
Cooling capac	ty		12 301	W	
Power input			3 746	W	
Current consu	mption		6.39	Α	
Mass flow			280	kg/h	
C.O.P.			3.28		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1.3	bar(g)

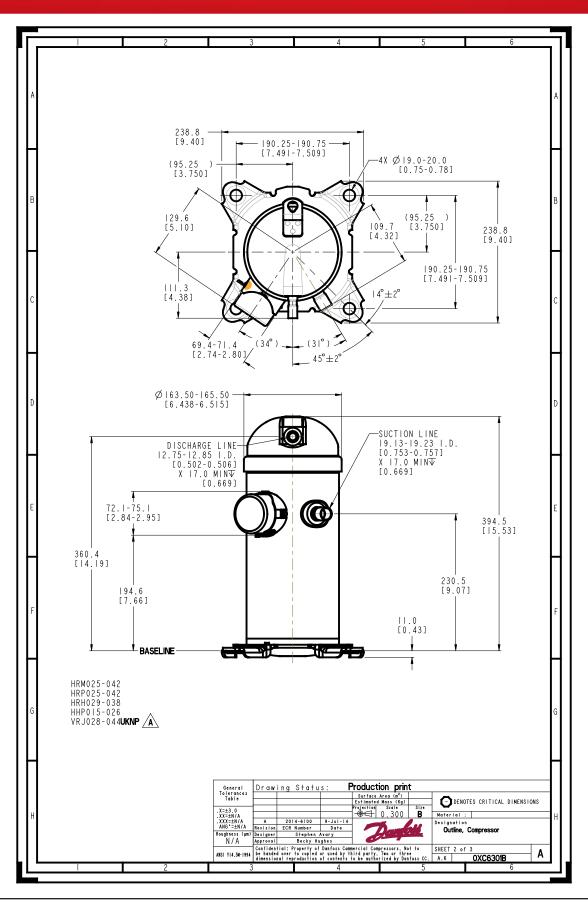
#### Sound power data

Sound power level	71	dB(A)
With accoustic hood	66	dB(A)

All performance data +/- 5%

tc: Condensing temperature at dew point





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